

# WATER TREATMENT OPERATION

Exam Preparation Training



# OBJECTIVE

Basic objective of a water operator?

To provide drinking water that is...

Safe

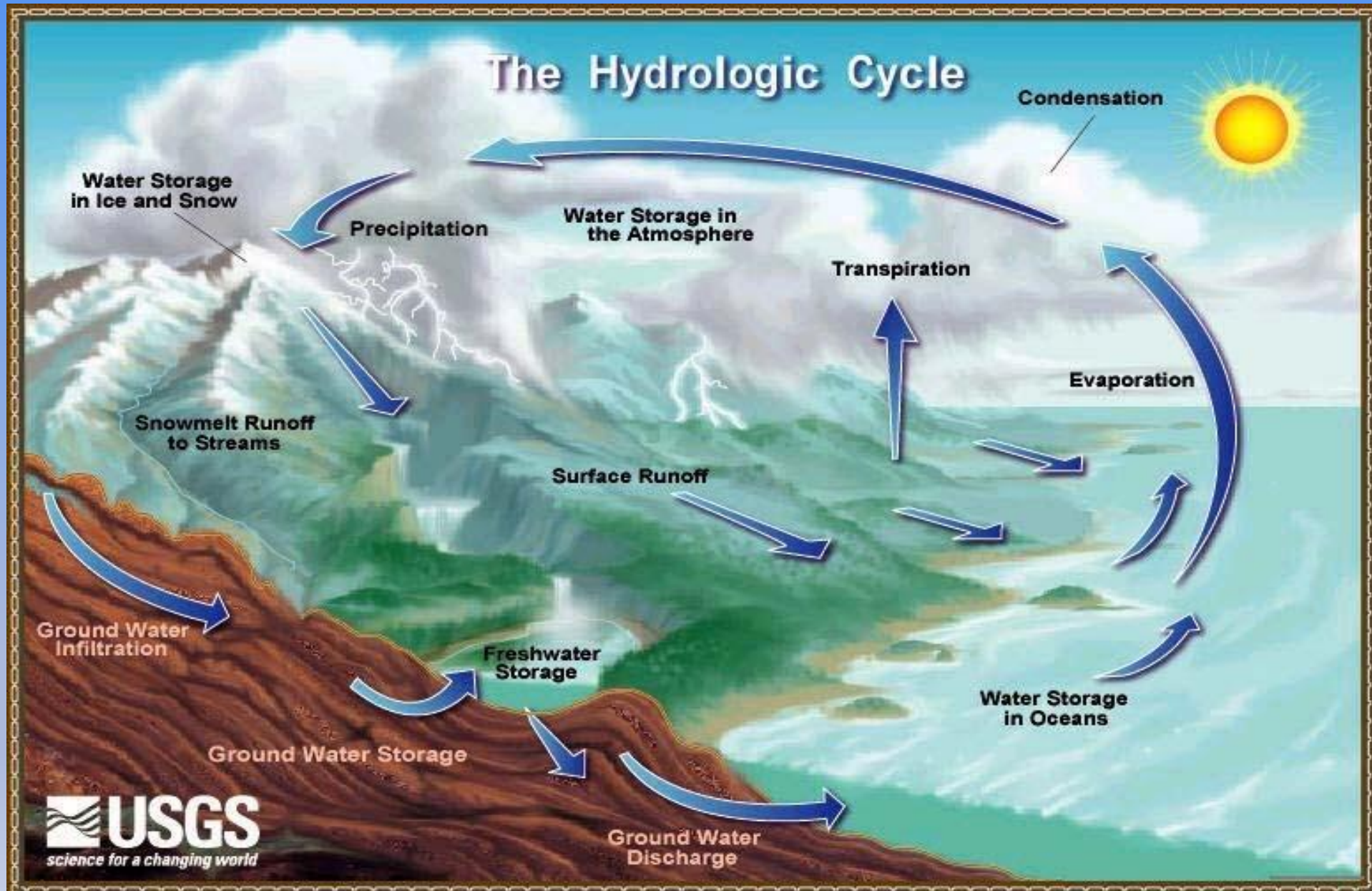
Aesthetically Pleasing

Reasonable Cost

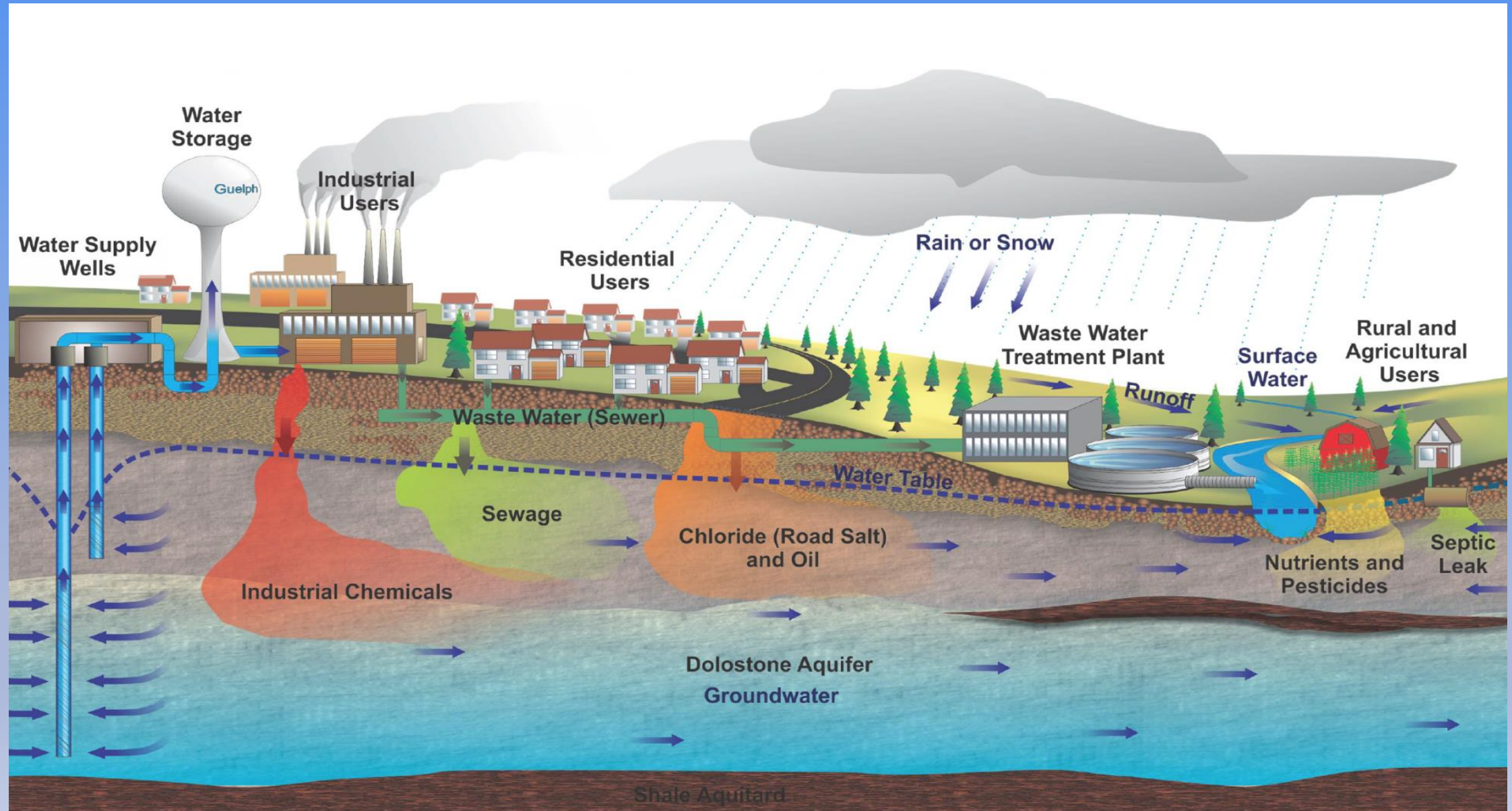
# SAFE, AESTHETICALLY PLEASING, AND...



# WHERE DOES IT COME FROM?



# WHY DO WE NEED TO TREAT?



# WHAT HAPPENED IN 1974?

EXPERIENCE THE  
REVOLUTION  
OF THE HOME  
COMPUTER  
APRIL 6th, 1974



**MILTEC**  
THE FUTURE OF HOME COMPUTING

© 1974 MILTEC Computers LTD.

# AC/DC

MELBOURNE 1974  
AND THE BEST OF THE TV SHOWS 76-78



## The Great Escape



Comin' at you—the famous Jeep, CJ-5, the ultimate get-up-an'-go machine. Get a hold of one of these babies, like this sporty Jeep Renegade and you're in for the ride of your life.

She was born to run free far from the pavement. Built to take hard knocks in her stride, the Renegade boasts a brawny suspension, heavy

duty axles and a tight 32.9 ft. turning diameter. Roll bar, fender lip extensions and special aluminum wheels come with this spirited beauty. Plus 304 V-8 engine, improved brakes and a dazzling assortment of colors and options.

'74 Jeep Renegade for a really great escape.

**Jeep CJ-5**  
From A Subsidiary of  
American Motors Corporation

FILMSTRUCK



# BIRTHDAY STAR 1974

Congratulations, it's **YOUR** special year!

**THE ISLEY BROTHERS**  
Summer Breeze  
Plus more 1974 hits inside



**BLAZING SADDLES**  
Gene Wilder & Mel Brooks  
Movie listings inside...



# NIXON LEAVES OFFICE

President resigns following  
Watergate robbery scandal



U.S. President, Richard Nixon, has resigned. During a speech broadcast worldwide from the Oval Office, he confirmed that V.P. General Ford would succeed to the presidency, admitted to errors but failed to admit any criminal wrongdoing relating to Watergate.

# HAPPY DAYS

New television sitcom *Happy Days* looks set to be a big hit. Based in mid-1950s Wisconsin, the show revolves around teenager Richie Cunningham, his family, friends and ladies man Forzie.



SEE INSIDE FOR MORE FANTASTIC 1974 NEWS

# 1974 SAFE DRINKING WATER ACT

Set national standards regulating 23 contaminants in drinking water.

Required PWS to monitor and report levels of identified contaminants.

Gave states lead role in implementation and enforcement.

Primacy

Requires certified and licensed operators!

# ...1986

Set deadlines for establishment of 83 MCLs (60 new)

Established uniform guidelines specifying two treatment techniques:

Filtration and Disinfection

Greater emphasis on enforcement

Penalties for tampering with drinking water supplies

Protection of groundwater sources:

Wellhead Protection Program & Critical Aquifer  
Protection Program



# AND 1996

Officially defines PWS categories.

Research (arsenic, lead, disinfection byproducts, etc.)

“Best available science in decision making”.

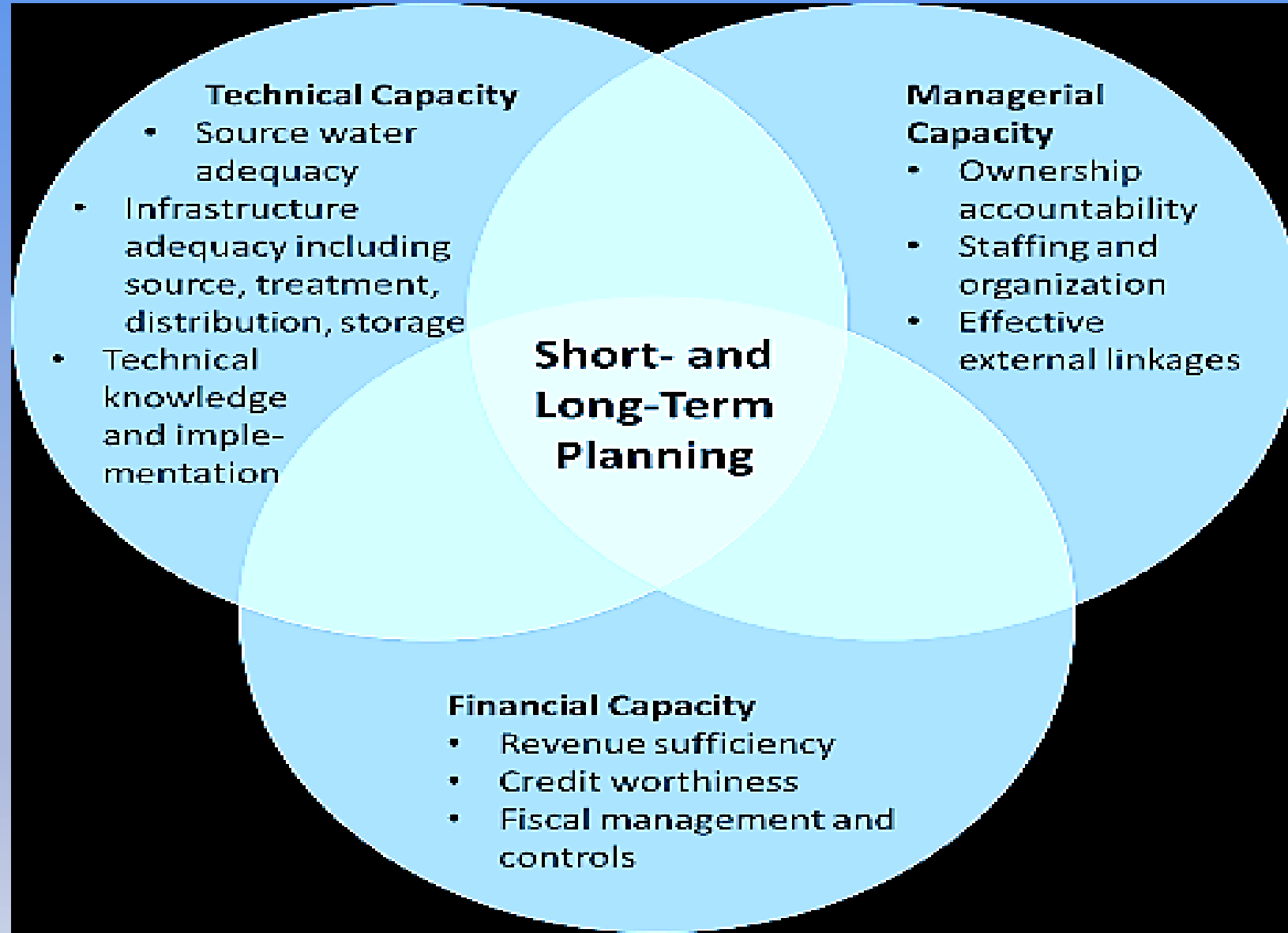
Refines public notification rules.

Drinking Water State Revolving Loan Funds

Capacity Development (TMF)

Technical Managerial Financial

# TECHNICAL MANAGERIAL FINANCIAL CAPACITY



# SDWA WATER TREATMENT REGULATIONS

1989 Surface Water Treatment Rule (SWTR)

1998 Interm Enhanced Surface Water Treatment Rule (IESWTR)

1998 Stage 1 Disinfectant and Disinfection Byproduct Rule (Stage 1 DBPR)

2001 Filter Backwash Recycling Rule (FBRR)

2002 Long Term 1 Enhanced Surface Water Treatment Rule (LT1ESWTR)

2006 Long Term 2 Enhanced Surface Water Treatment Rule (LT2ESWTR)

2006 Stage 2 Disinfectant and Disinfection Byproduct Rule (Stage 2 DBPR)

# SURFACE WATER TREATMENT RULE (SWTR)

## JUNE 1989

- Applies to all public water systems (PWSs) using surface water sources or ground water sources under the direct influence of surface water (GWUDI)
- Requires most water systems to filter and disinfect water from surface water sources or GWUDI
- Establishes maximum contaminant level goals (MCLGs) for viruses, bacteria and Giardia lamblia
- Includes treatment technique (TT) requirements for filtered and unfiltered systems to protect against adverse health effects of exposure to pathogens

# INTERIM ENHANCED SURFACE WATER TREATMENT RULE (IESWTR) DECEMBER 1998

- Applies to all public water systems using surface water, or GWUDI, that serve 10,000 or more persons
- Sets a maximum contaminant level goal (MCLG) of zero for Cryptosporidium
- Sets a 2-log Cryptosporidium removal requirements for systems that provide filtration
- Requires that watershed protection programs address Cryptosporidium for system that are not required to provide filtration

# INTERIM ENHANCED SURFACE WATER TREATMENT RULE (IESWTR) DECEMBER 1998

- Requires certain public water systems to meet strengthened filtration requirements
- Establishes requirements for covers on new finished water reservoirs
- Requires sanitary surveys, conducted by states, for all surface water systems regardless of size
- Requires systems to calculate levels of microbial inactivation to address risk trade-offs with disinfection byproducts

# FILTER BACKWASH RECYCLING RULE (FBRR)

## JUNE 2001

- Applies to all public water systems using conventional or direct filtration to treat surface water, or GWUDI, regardless of size
- Requires public water systems (PWSs) to review their backwash water recycling practices to ensure that they do not compromise microbial control
- Requires recycled filter backwash water to go through all processes of a system's conventional or direct filtration treatment.

# LONG TERM 1 ENHANCED SURFACE WATER TREATMENT RULE (LT1ESWTR) JANUARY 2002

- Applies to all public water systems using surface water, or GWUDI, serving fewer than 10,000 persons
- Sets a maximum contaminant level goal (MCLG) of zero for Cryptosporidium
- Sets a 2-log Cryptosporidium removal requirements for systems that filter
- Requires that watershed protection programs address Cryptosporidium for system that are not required to provide filtration



# LONG TERM 1 ENHANCED SURFACE WATER TREATMENT RULE (LT1ESWTR) JANUARY 2002

- Requires certain public water systems to meet strengthened filtration requirements
- Requires systems to calculate levels of microbial inactivation to address risk trade-offs with disinfection byproducts

# LONG TERM 2 ENHANCED SURFACE WATER TREATMENT RULE (LT2ESWTR) JANUARY 2006

- Applies to all PWSs that use surface water or GWUDI
- Targets additional Cryptosporidium treatment requirements to higher risk systems
- Requires provisions to reduce risks from uncovered finished water storage facilities
- Provides provisions to ensure that systems maintain microbial protection as they take steps to reduce the formation of disinfection byproducts

# EPA DRINKING WATER QUICK REFERENCE GUIDES

<https://www.epa.gov/dwreginfo/drinking-water-rule-quick-reference-guides#stage2qrg>



## Comprehensive Surface Water Treatment Rules Quick Reference Guide: Systems Using Conventional or Direct Filtration

### Overview of the Rules

<b>Title</b>	Surface Water Treatment Rule (SWTR) - 40 CFR 141.70-141.75 Interim Enhanced Surface Water Treatment Rule (IESWTR) - 40 CFR 141.170-141.175 Filter Backwash Recycling Rule (FBRR) - 40 CFR 141.76 Long Term 1 Enhanced Surface Water Treatment Rule (LT1ESWTR) - 40 CFR 141.500-141.571
<b>Purpose</b>	Improve public health protection through the control of microbial contaminants, particularly viruses, <i>Giardia</i> , and <i>Cryptosporidium</i> .
<b>General Description</b>	The <b>Surface Water Treatment Rules</b> : <ul style="list-style-type: none"> <li>Applies to all public water systems (PWS) using surface water or ground water under the direct influence of surface water (GWUD), otherwise known as "Subpart H systems."</li> <li>Requires all Subpart H systems to disinfect.</li> <li>Requires Subpart H systems to filter unless specific filter avoidance criteria are met.</li> <li>Requires individual filter monitoring and establishes combined filter effluent (CFE) limits.</li> <li>Applies a treatment technique requirement for control of microbials.</li> </ul>

### Overview of Requirements

The purpose of this table is to show how the requirements for the IESWTR and LT1ESWTR build on the existing requirements established in the original SWTR.

APPLICABILITY: PWSs that use surface water or ground water under the direct influence of surface water (Subpart H) that practice conventional or direct filtration.	Final Rule Dates			
	SWTR 1989	IESWTR 1998	LT1ESWTR 2002	FBRR 2001
Population Served	≥10,000	✓	✓	✓
	< 10,000	✓	N/A (except for sanitary survey provisions)	✓
Regulated Pathogens	99.99% (4-log) removal/inactivation of viruses	✓	Regulated under SWTR	Regulated under SWTR
	99.9% (3-log) removal/inactivation of <i>Giardia lamblia</i>	✓	Regulated under SWTR	Regulated under SWTR
	96% (2-log) removal of <i>Cryptosporidium</i>	✓	✓	Regulated under IESWTR & LT1ESWTR
Residual Disinfectant Requirements	Entrance to distribution system (≥0.2 mg/L)	✓	Regulated under SWTR	Regulated under SWTR
	Detectable in the distribution system	✓	Regulated under SWTR	Regulated under SWTR
Turbidity Performance Standards	Combined Filter Effluent	✓	✓	✓
	Individual Filter Effluent	✓	✓	✓
Disinfection Profiling & Benchmarking	Systems must profile inactivation levels and generate benchmark, if required	✓	✓	✓
Sanitary Surveys (state requirement)	CWS: Every 3 years NCWS: Every 5 years	✓	✓	Regulated under IESWTR
Covered Finished Reservoirs/Water Storage Facilities (new construction only)		✓	✓	✓
Operated by Qualified Personnel as Specified by State	✓	Regulated under SWTR	Regulated under SWTR	Regulated under SWTR

(CWS) Community Water System (NCWS) Non-community Water System

## Turbidity

There are two ways turbidity is measured: **Combined Filter Effluent (CFE)** and **Individual Filter Effluent (IFE)**.

Turbidity Reporting Requirements (Reports due by the 10 <sup>th</sup> day of the following month the system serves water to the public.)	Monitoring/Recording Frequency	SWTR As of June 29, 1993	IESWTR ≥ 10,000 people As of January 1, 2002	LT1ESWTR < 10,000 people As of January 1, 2005
<b>CFE 95% Value</b> Report total number of CFE measurements and number and percentage of CFE measurements ≤ 95% limit.	At least every 4 hours*	≤ 0.5 NTU	≤ 0.3 NTU	≤ 0.3 NTU
<b>CFE Maximum Value</b> Report date and value of any CFE measurement that exceeded CFE maximum limit.	At least every 4 hours*	5 NTU Contact state within 24 hours	1 NTU Contact state within 24 hours	1 NTU Contact state within 24 hours
<b>IFE Monitoring</b> Report IFE monitoring conducted and any follow-up actions.	Monitor continuously every 15 minutes	None	Monitor-exceedances require follow-up action	Monitor-exceedances require follow-up action. Systems with 2 or fewer filters may monitor CFE continuously in lieu of IFE.

\*Monitoring frequency may be reduced by the state to once per day for systems serving 500 or fewer people.

## IFE Follow-Up and Reporting Requirements

Condition	IESWTR (≥ 10,000)			LT1ESWTR (< 10,000)**		
	Action	Report	By	Action	Report	By
2 consecutive recordings > 0.5 NTU taken 15 minutes apart at the end of the first 4 hours of continuous filter operation after backwash/offset:	Produce filter profile within 7 days (if cause not known)	<ul style="list-style-type: none"> <li>Filter #</li> <li>Turbidity value</li> <li>Date</li> <li>Cause (if known) or report profile was produced</li> </ul>	10 <sup>th</sup> of the following month			
2 consecutive recordings > 1.0 NTU taken 15 minutes apart:	Produce filter profile within 7 days (if cause not known)	<ul style="list-style-type: none"> <li>Filter #</li> <li>Turbidity value</li> <li>Date</li> <li>Cause (if known) or report profile was produced</li> </ul>	10 <sup>th</sup> of the following month		<ul style="list-style-type: none"> <li>Filter #</li> <li>Turbidity value</li> <li>Date</li> <li>Cause (if known)</li> </ul>	10 <sup>th</sup> of the following month
2 consecutive recordings > 1.0 NTU taken 15 minutes apart at the same filter for 3 months in a row:	Conduct filter self-assessment within 14 days	<ul style="list-style-type: none"> <li>Filter #</li> <li>Turbidity value</li> <li>Date</li> <li>Report filter self-assessment produced</li> </ul>	10 <sup>th</sup> of the following month	Conduct a filter self-assessment within 14 days. Systems with 2 filters that monitor CFE in lieu of IFE must do both filters.	<ul style="list-style-type: none"> <li>Date filter self-assessment triggered &amp; completed</li> </ul>	10 <sup>th</sup> of the following month (or within 14 days of filter self-assessment being triggered if triggered in last 4 days of the month)
2 consecutive recordings > 2.0 NTU taken 15 minutes apart at the same filter for 2 months in a row:	Arrange for CPE within 30 days & submit report within 90 days	<ul style="list-style-type: none"> <li>Filter #</li> <li>Turbidity value</li> <li>Date</li> <li>Submit CPE report</li> </ul>	10 <sup>th</sup> of the following month	Arrange for CPE within 60 days & submit CPE report within 120 days	<ul style="list-style-type: none"> <li>Date CPE triggered</li> <li>Submit CPE report</li> </ul>	10 <sup>th</sup> of the following month

\*\* Systems serving fewer than 10,000 people must begin complying with these requirements beginning January 1, 2005.

IFE performance is measured in systems using conventional or direct filtration. The performance of each individual filter is critical to controlling pathogen breakthrough. The CFE turbidity results may mask the performance of an individual filter since the individual filter may have a turbidity spike of a short duration not detected by 4 hour CFE readings.

The IESWTR and LT1ESWTR created more stringent CFE turbidity standards and established a new IFE turbidity monitoring requirement to address *Cryptosporidium*. These new turbidity standards assure conventional and direct filtration systems will be able to provide 2-log *Cryptosporidium* removal.

## Disinfection

Disinfection must be sufficient to ensure that the total treatment process (disinfection plus filtration) of the system achieves at least:

- 99.9% (3-log) inactivation and/or removal of *Giardia lamblia*.
- 99.99% (4-log) inactivation and/or removal of viruses.

*Cryptosporidium* must be removed by filtration and no inactivation credits are currently given for disinfection. Systems must also comply with the maximum residual disinfectant level (MRDL) requirements specified in the Stage 1 Disinfectants/Disinfection Byproducts Rule (Stage 1 DBPR).

## Residual Disinfectant Monitoring and Reporting Requirements

Location	Concentration	Monitoring Frequency	Reporting (Reports due 10 <sup>th</sup> of the following month)
Entry to distribution system.	Residual disinfectant concentration cannot be < 0.2 mg/L for more than 4 hours.	Continuous, but states may allow systems serving 3,300 or fewer persons to take grab samples from 1 to 4 times per day, depending on system size.	Lowest daily value for each day, the date and duration when residual disinfectant was < 0.2 mg/L, and when state was notified of events where residual disinfectant was < 0.2 mg/L.
Distribution system - same location as total coliform sample location(s).	Residual disinfectant concentration cannot be undetectable in greater than 5% of samples in a month, for any 2 consecutive months. Heterotrophic plate count (HPC) ≤ 500/cfu, is deemed to have detectable residual disinfectant.	Same time as total coliform samples.	Number of residual disinfectant or HPC measurements taken in the month resulting in no more than 5% of the measurements as being undetectable in any 2 consecutive months.

# LOG INACTIVATION

Log Removal Value (LRV) is a measure of the ability of a treatment processes to remove or inactivate pathogenic microorganisms.

Determined by taking the **logarithm of the ratio of pathogen concentration in the influent and effluent water** of a treatment process.

Log inactivation relates to **% inactivation**.

1-log inactivation = 9 out of 10 = 90% inactivation

2-log inactivation = 99 out of 100 = 99% inactivation

3-log inactivation = 999 out of 1,000 = 99.9% inactivation

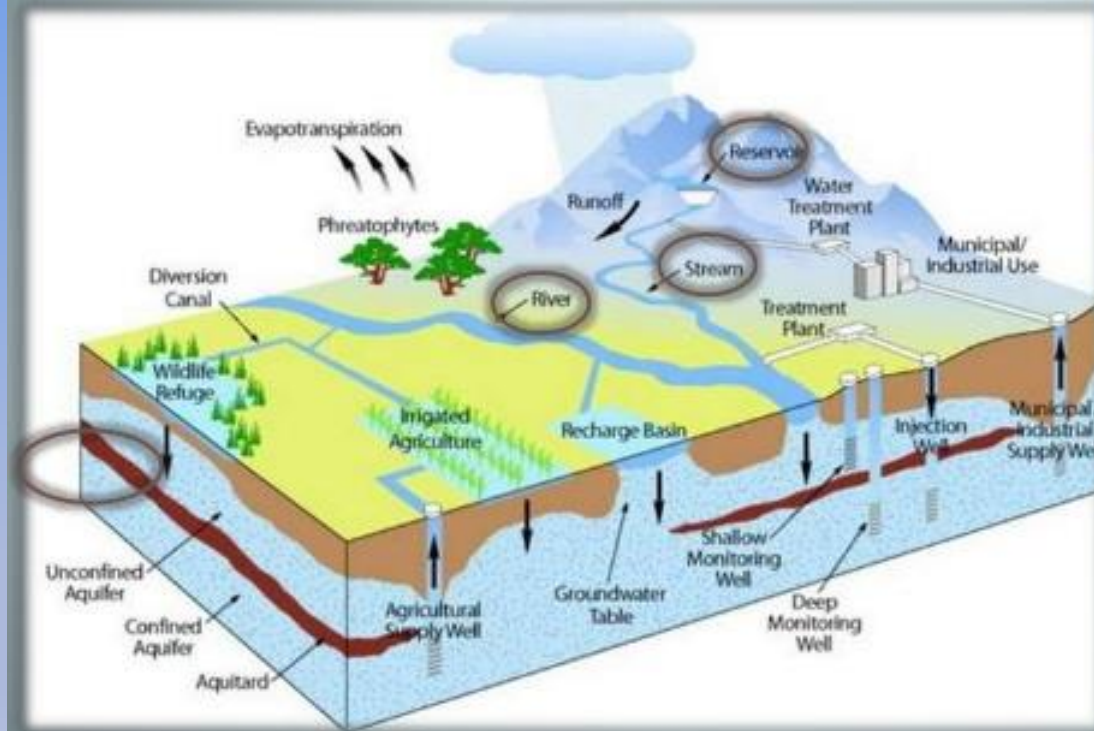
4-log inactivation = 9,999 out of 10,000 = 99.99% inactivation

# SOURCE WATER



# SOURCE WATER

## SOURCES OF WATER:



### **SURFACE SOURCES:**

1. Streams
2. Lakes
3. Ponds
4. Rivers
5. Reservoirs
6. Stored rain water and cisterns

### **GROUND SOURCES:**

1. Springs
2. Wells

# Carson River Watershed



# Carson River Watershed

- Encompasses apx. 3,966 square miles (6,382 kilometers)
- Carson River 184 miles long (296 km)
- Current population estimation 125,000
  - Range from 200 people in Markleeville to 50,000 in Carson City
- Was predicted to reach over 457,000 by 2050

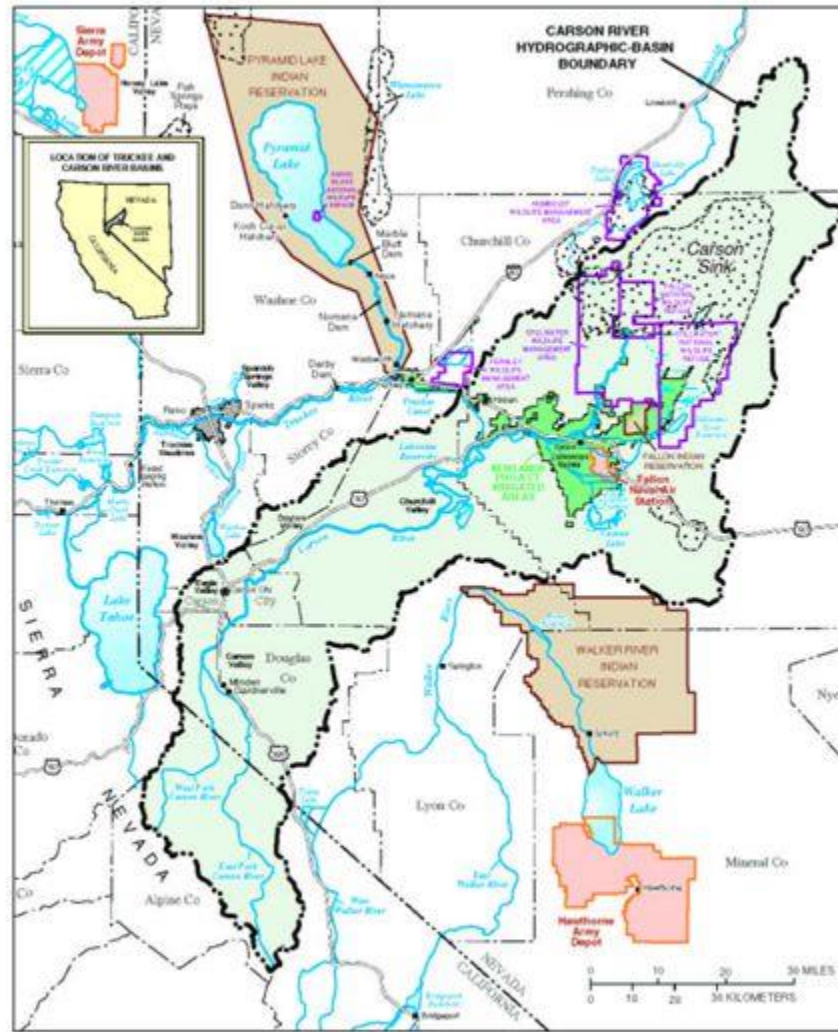
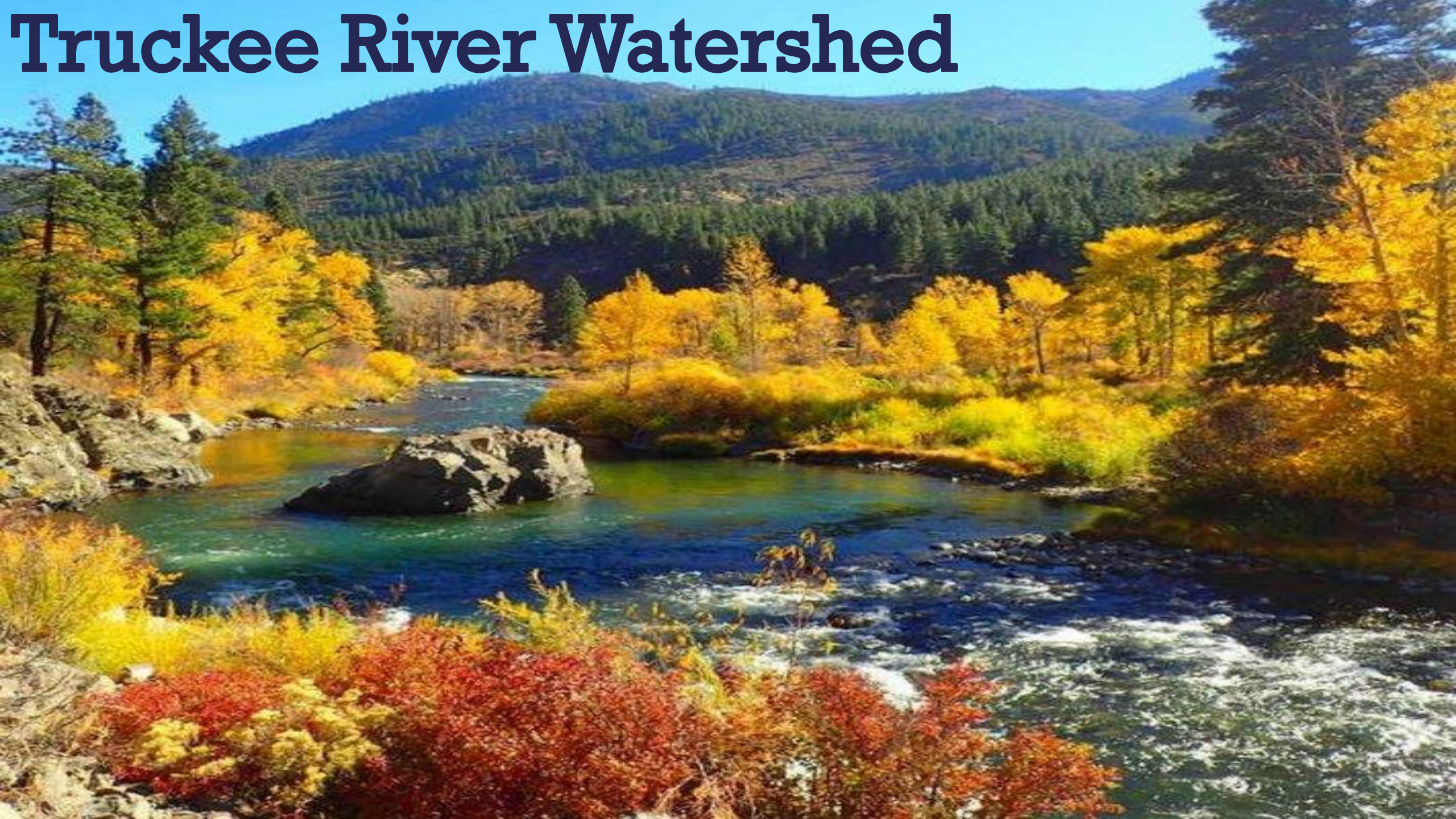


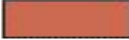




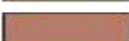


Figure 1. USGS hydrologic features map of the Carson River watershed and surroundings.

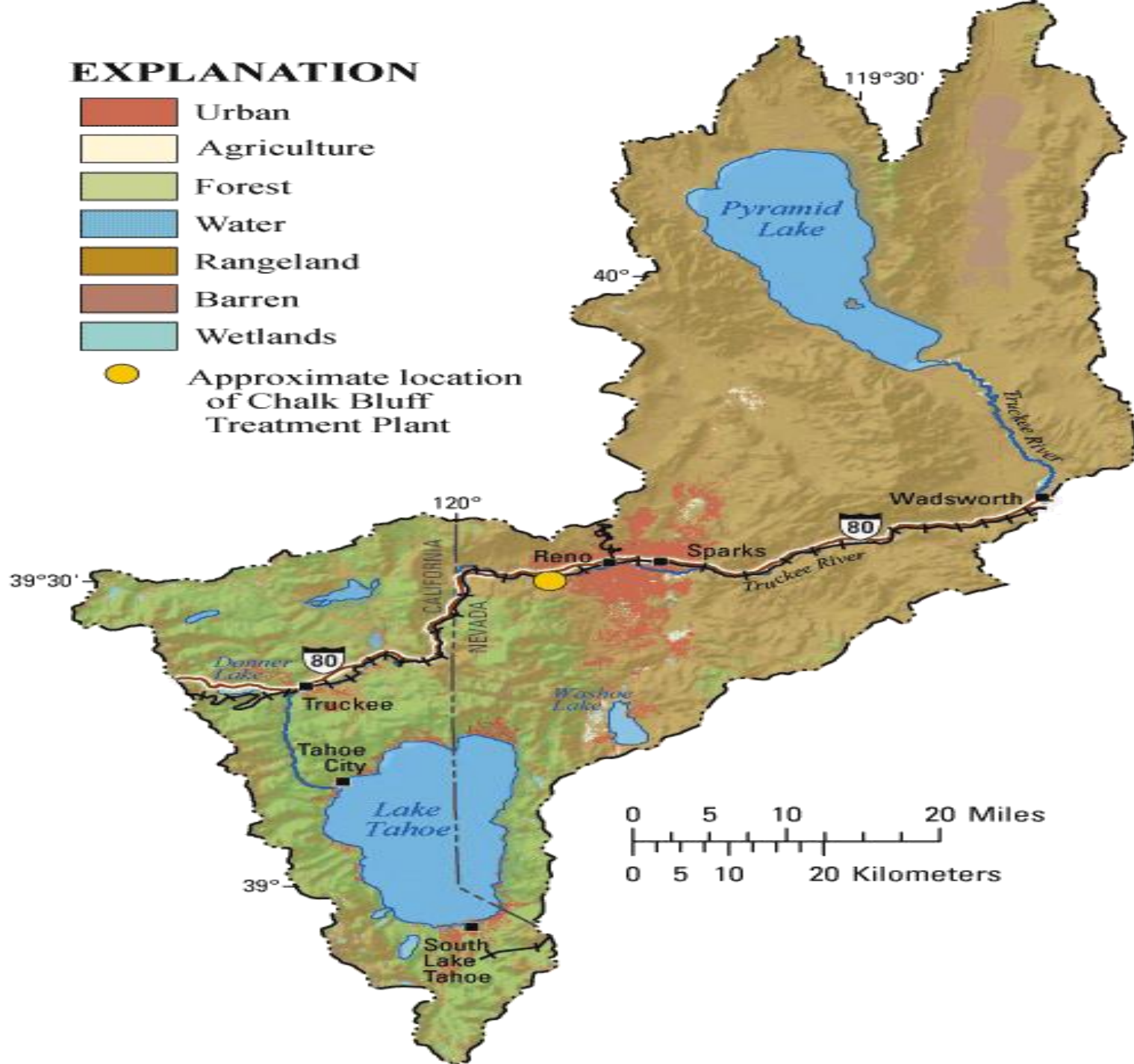


# Truckee River Watershed

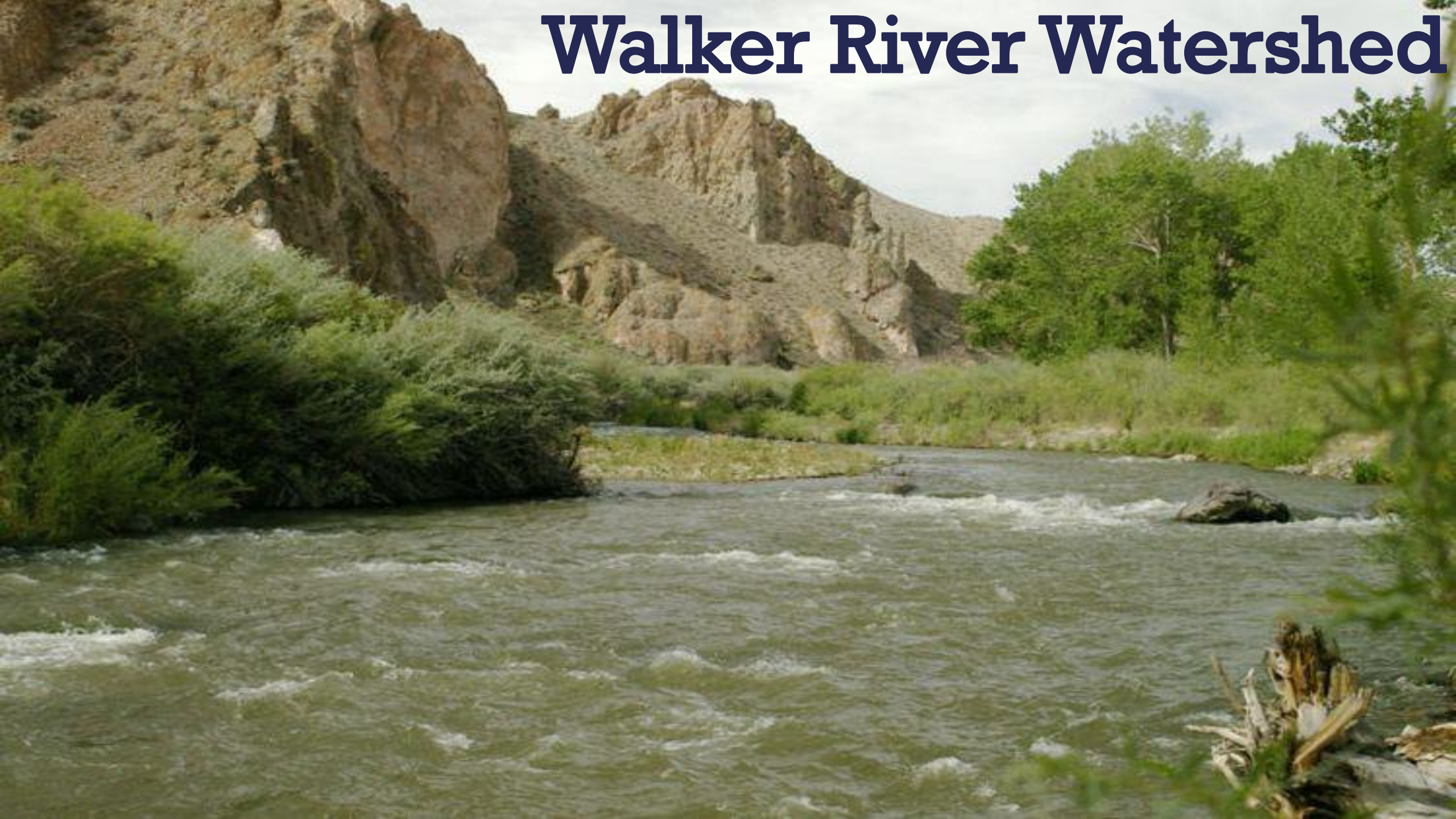


## EXPLANATION

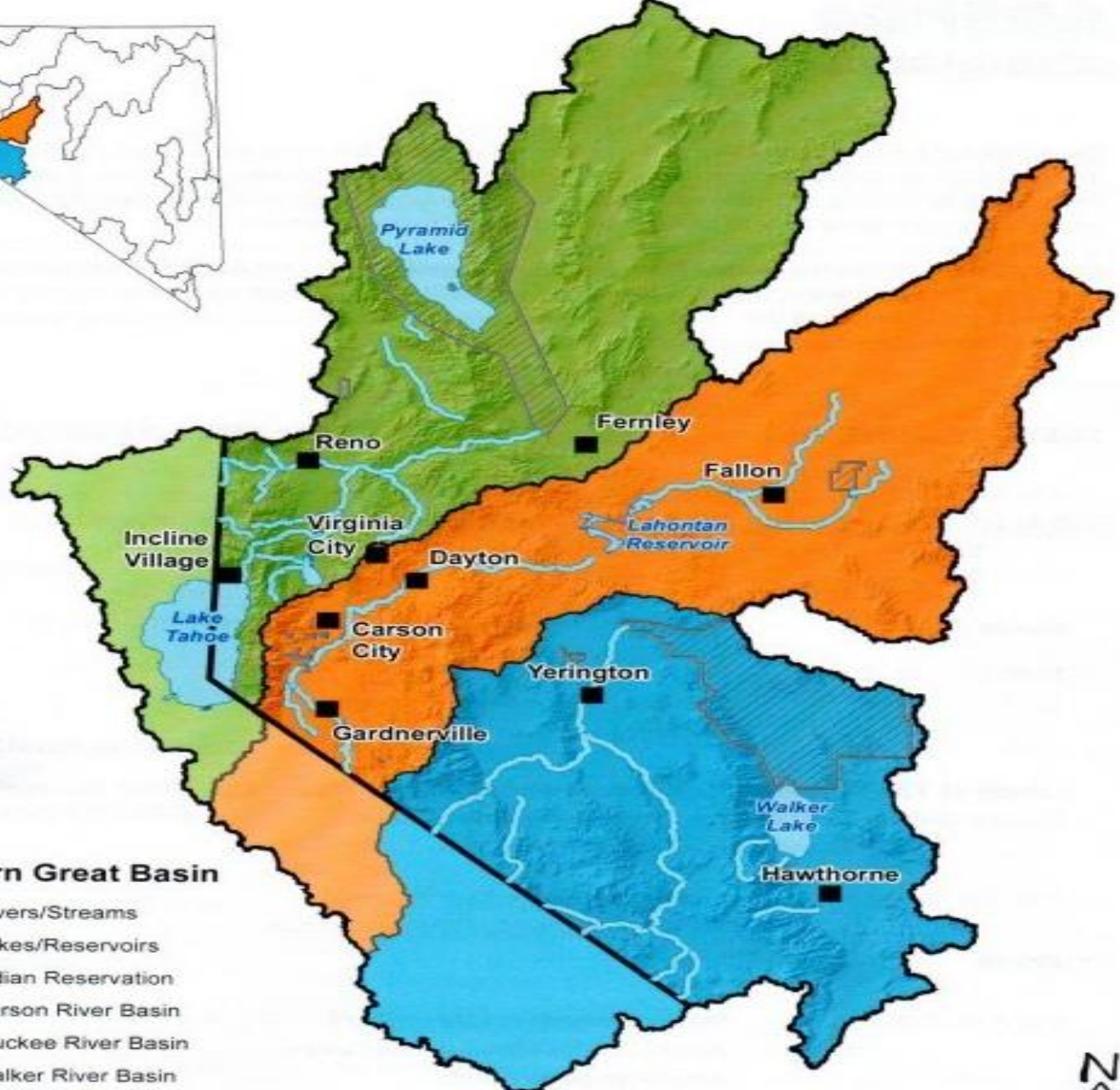
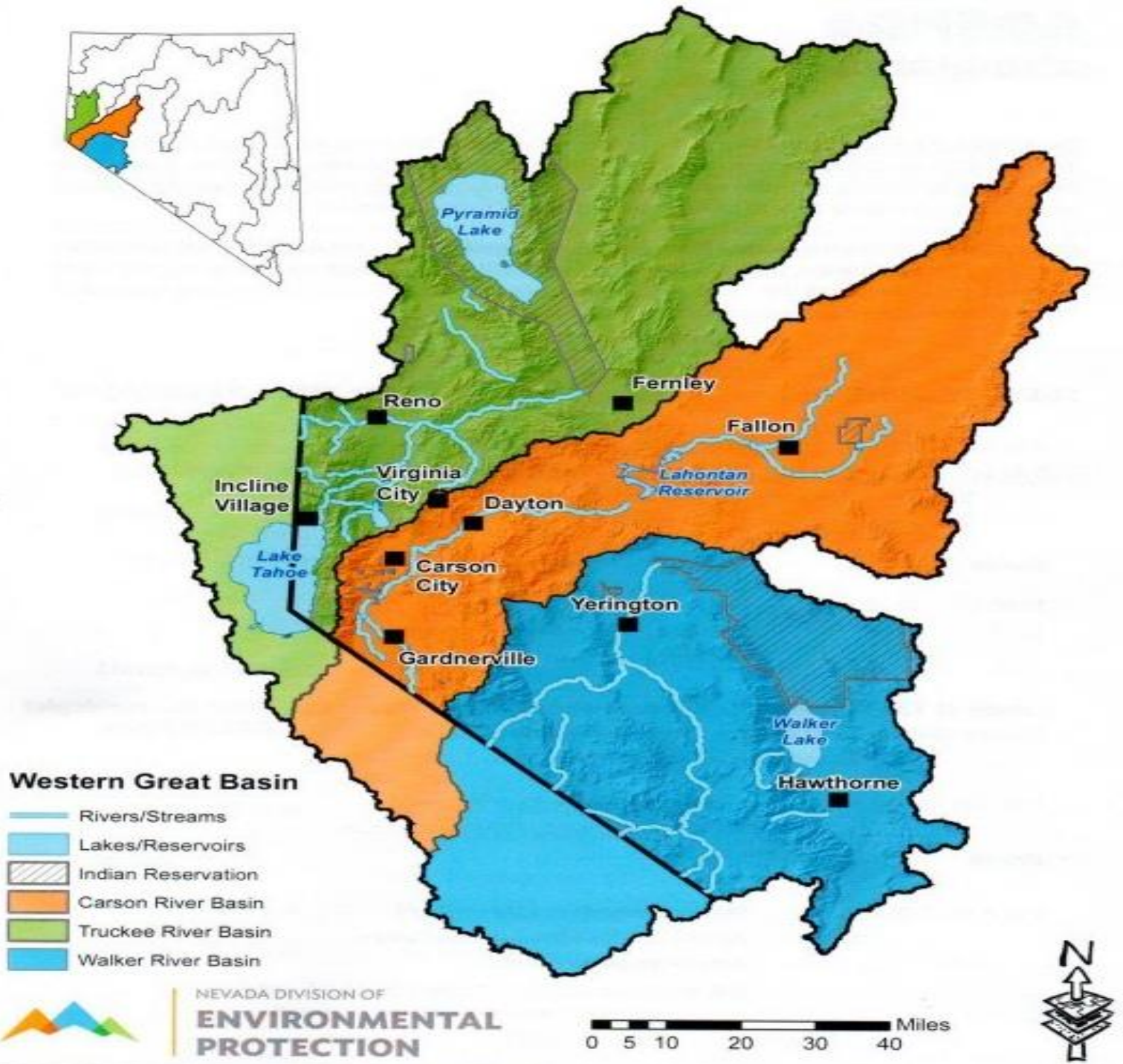
-  Urban
-  Agriculture
-  Forest
-  Water
-  Rangeland
-  Barren
-  Wetlands
-  Approximate location of Chalk Bluff Treatment Plant



# Walker River Watershed







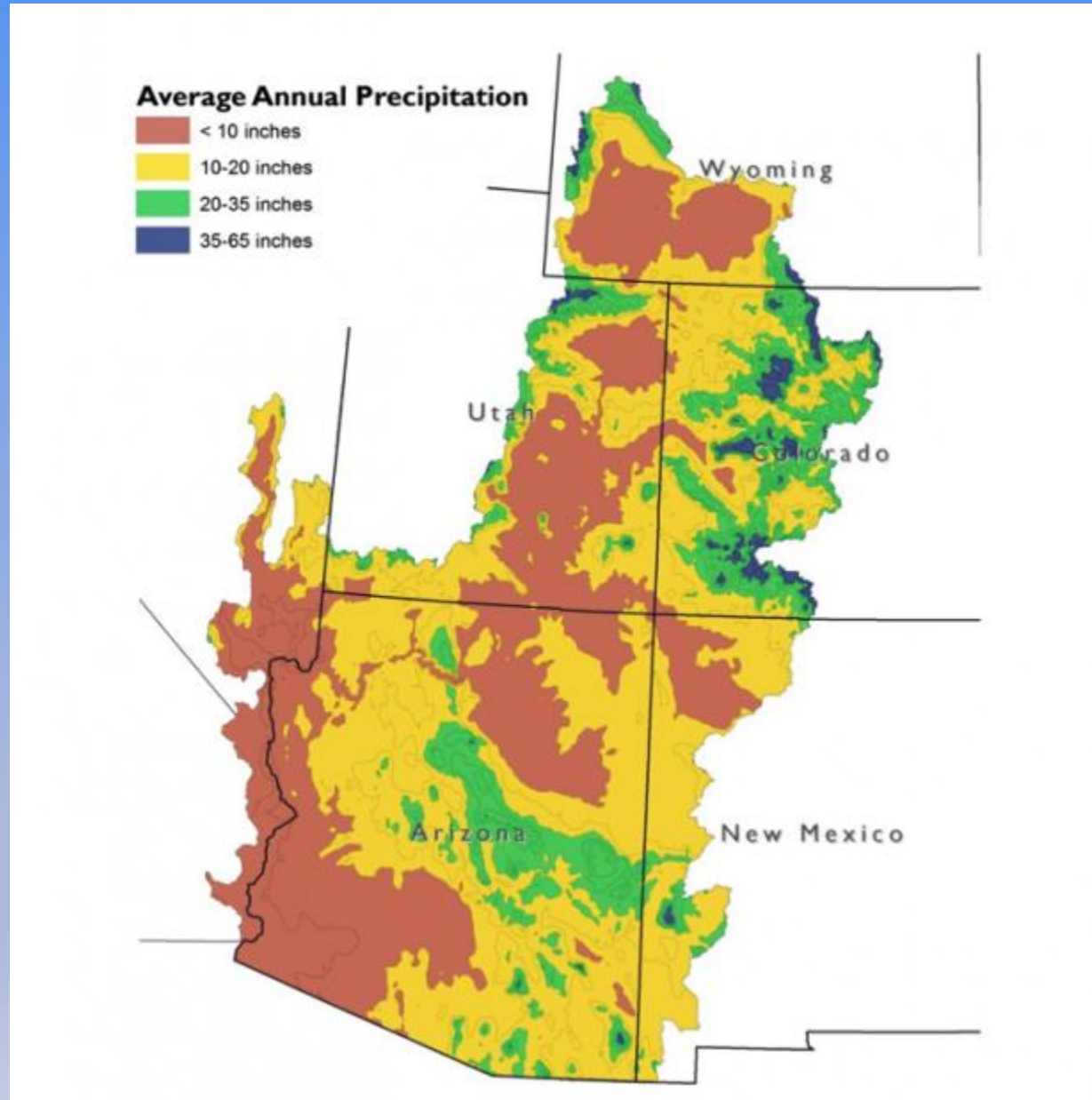
# Colorado River Watershed



# Colorado River Watershed

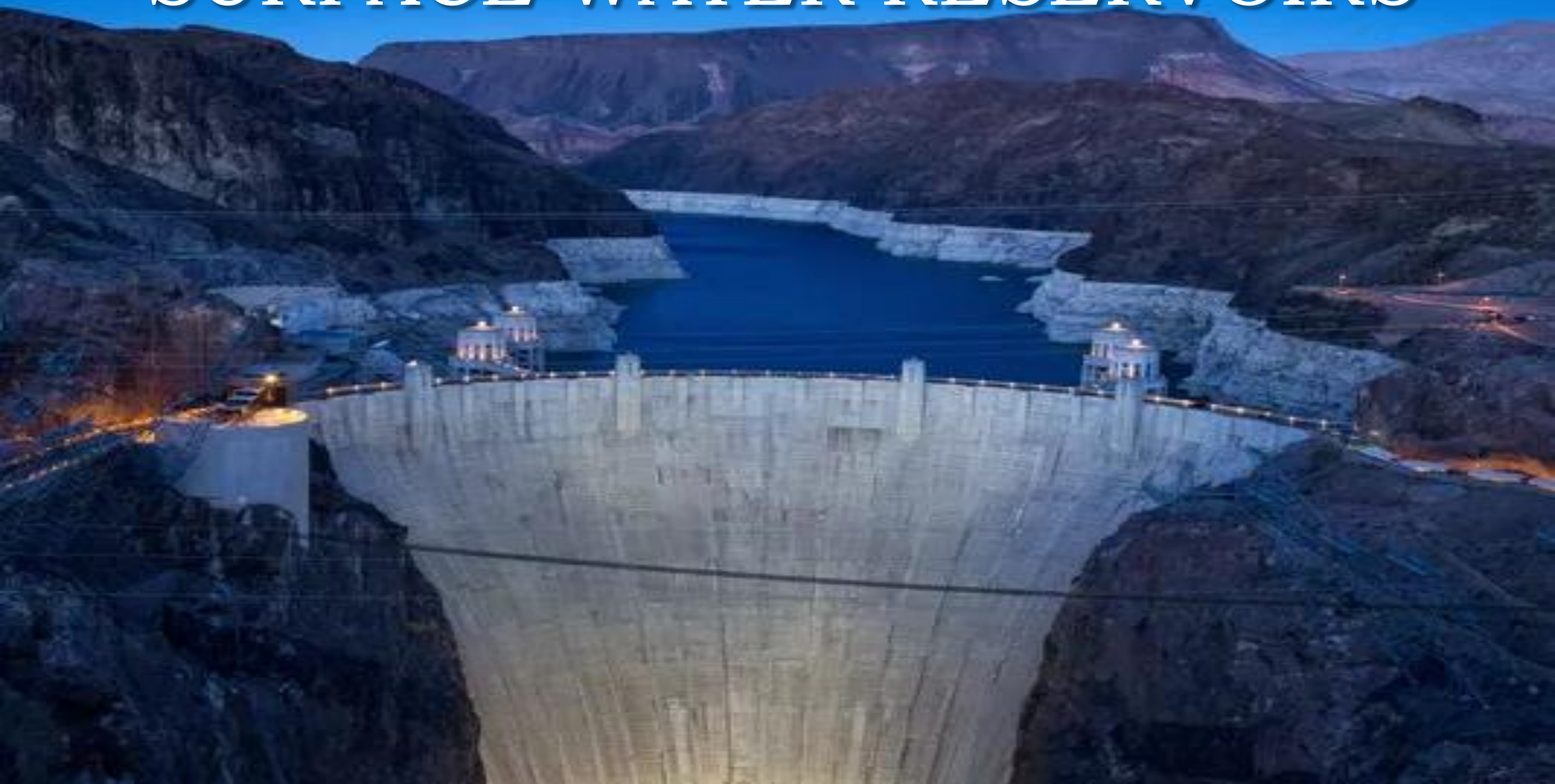


# Colorado River Watershed





# SURFACE WATER RESERVOIRS



# RESERVOIR LAYERS

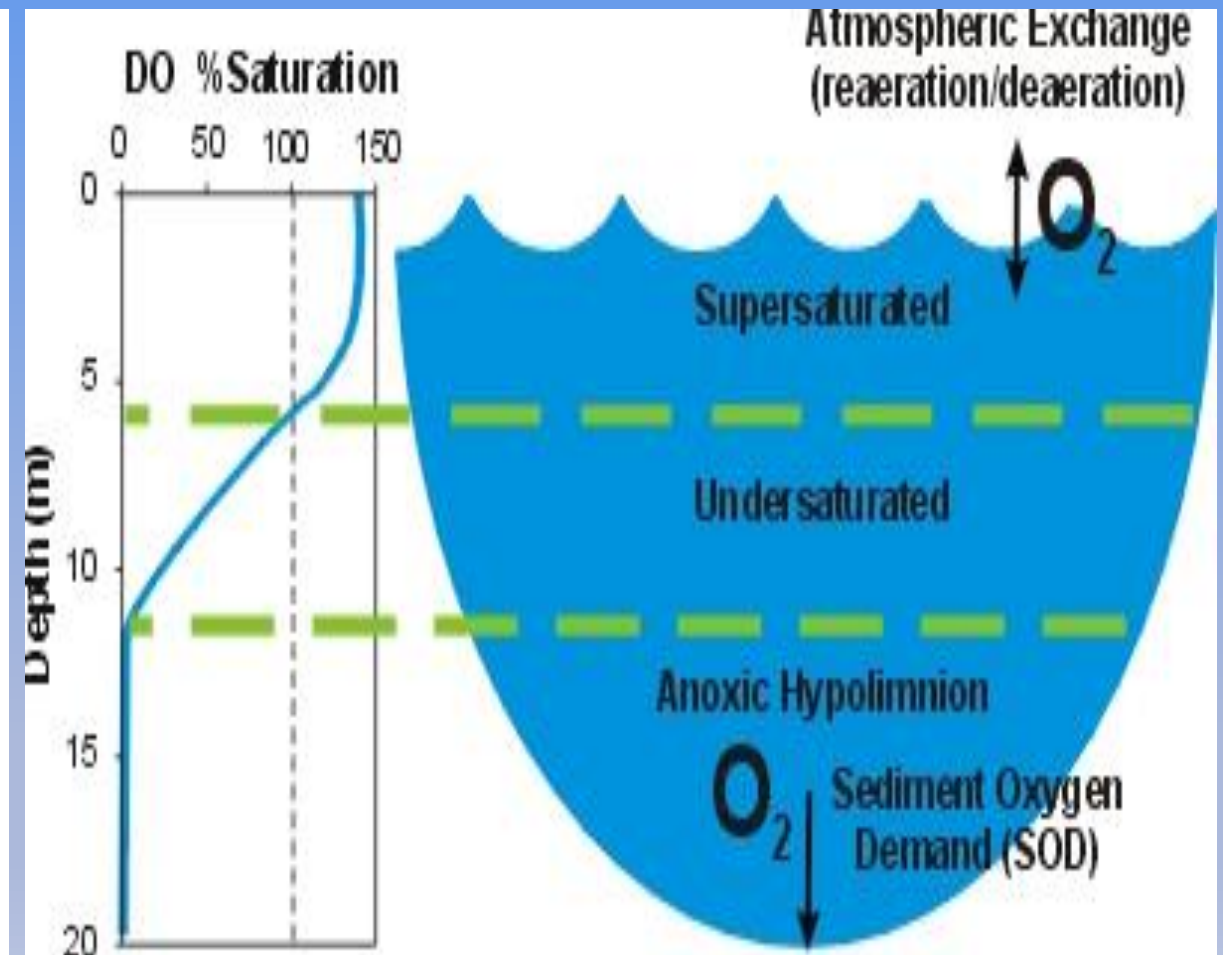
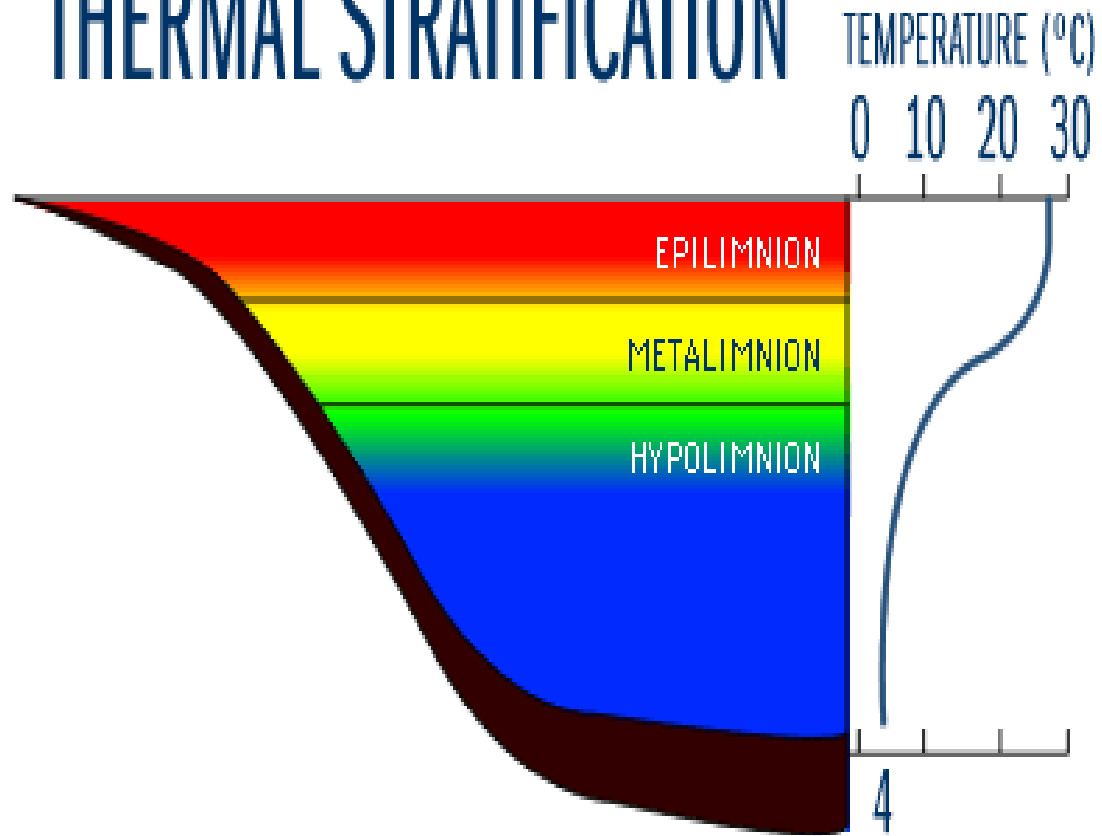
Epilimnion- upper layer that circulates warm water where dissolved oxygen concentrations are moderate to high

Thermocline (Metalimnion)- separates upper and lower layers

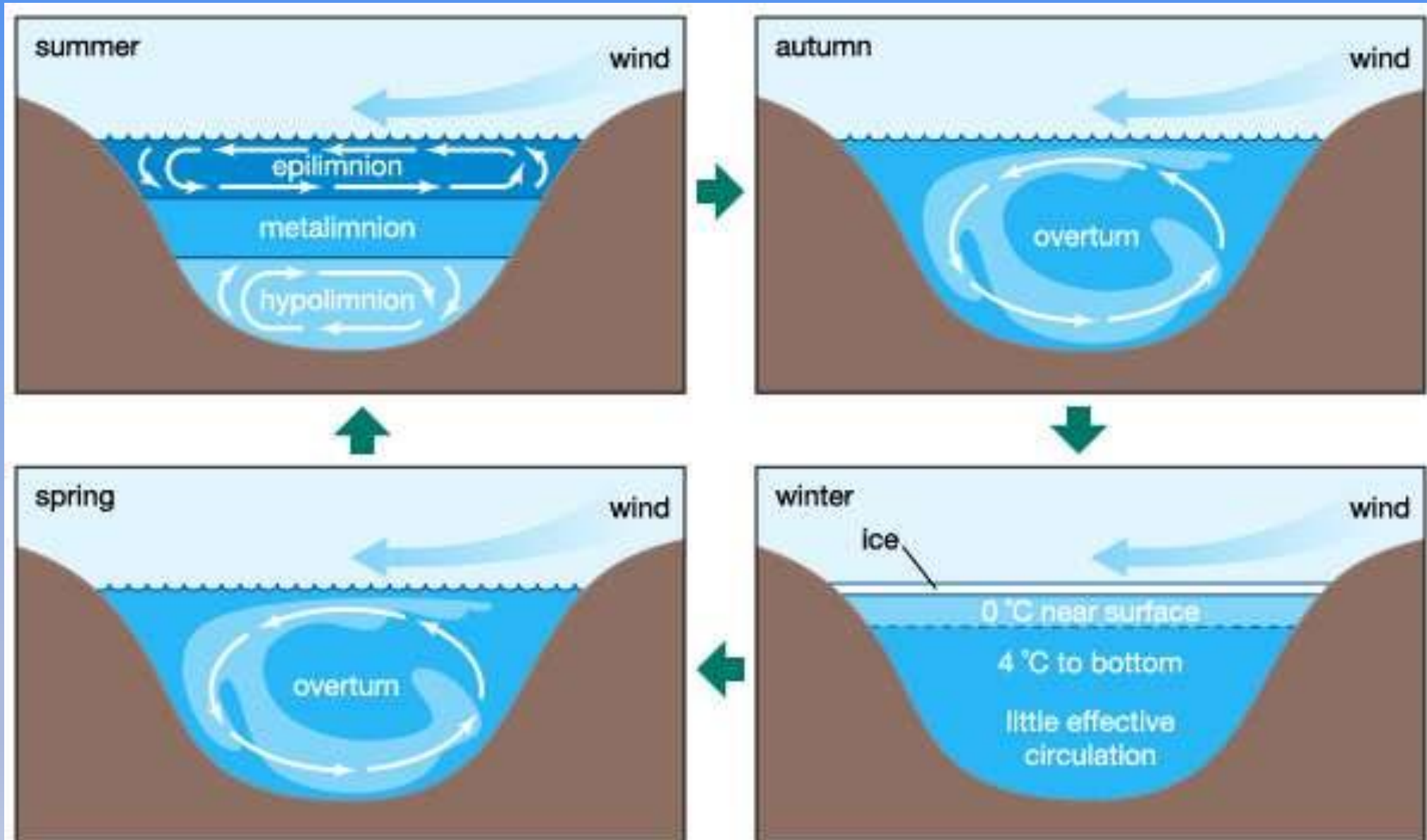
Hypolimnion- a cold, deep-water, non-circulating layer in which oxygen is low or absent

# RESERVOIR STRATIFICATION

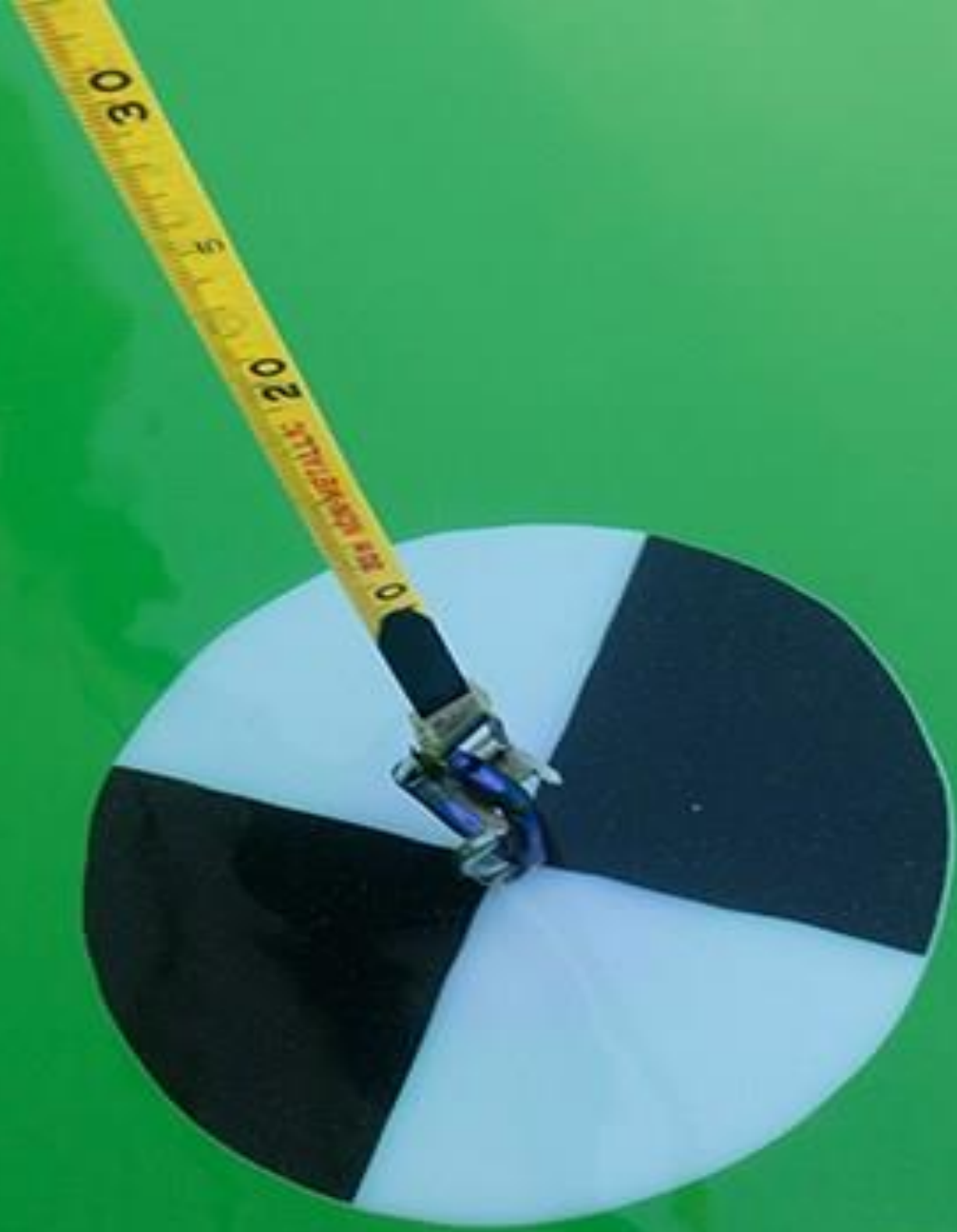
## THERMAL STRATIFICATION



# SURFACE RESERVOIR SEASONS



**ALGAE**



# Algae Control

## Algaecide

- Copper Sulfate ( $\text{CuSO}_4$ ) is most common
- Cost ~ \$10/acre per application
- Very short lived. Reacts with minerals and precipitates. May require multiple applications.
- Toxic to fish.
- Killing algae will release internal T&O/toxic compounds.  $\text{CuSO}_4$  should only be used to prevent algae blooms.



# HOW DO YOU APPLY THE COPPER SULFATE?



# INVASIVE SPECIES





# WHAT CAN A FEW MUSSELS DO ANYWAY?

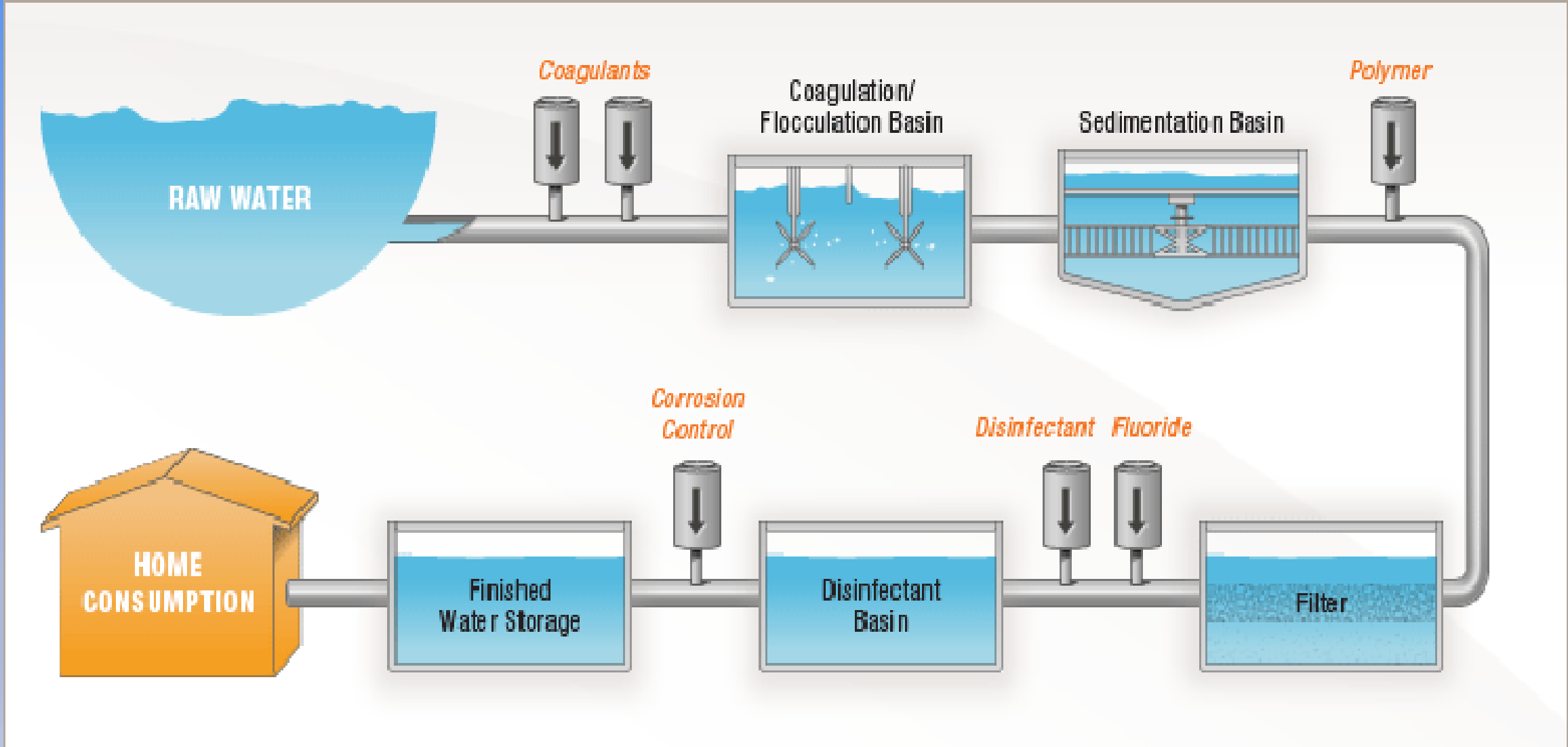
ZEBRA MUSSEL



QUAGGA MUSSEL



# CONVENTIONAL SURFACE WATER TREATMENT



# CONVENTIONAL TREATMENT PROCESS

## Screens and Pre-Sedimentation

Remove debris and larger particles

## Pre-Disinfection

Kills pathogens

Controls taste and odors.

Process removes dead pathogens

## Pre-Chlorination

Possible problems with DBP's

UV and Ozone instead

No Residual



# CONVENTIONAL TREATMENT PROCESS

## **Chemicals**

Assist with the process of Coagulation/Flocculation

## **Flash mixer**

Mixes chemicals with water

## **Coagulation/flocculation**

Slowly mixes the chemical and particles together.

## **Sedimentation**

Settle out particles

# CONVENTIONAL TREATMENT PROCESS

## **Filtration**

Adsorption and Mechanical

## **Post-Treatment Disinfection**

Chlorination = Leaves residual throughout the system

## **Disinfectant Basin**

Contact Time

## **Post-Treatment Chemistry**

Alkalinity, Fluoride

# SCREENS

## Coarse Screens

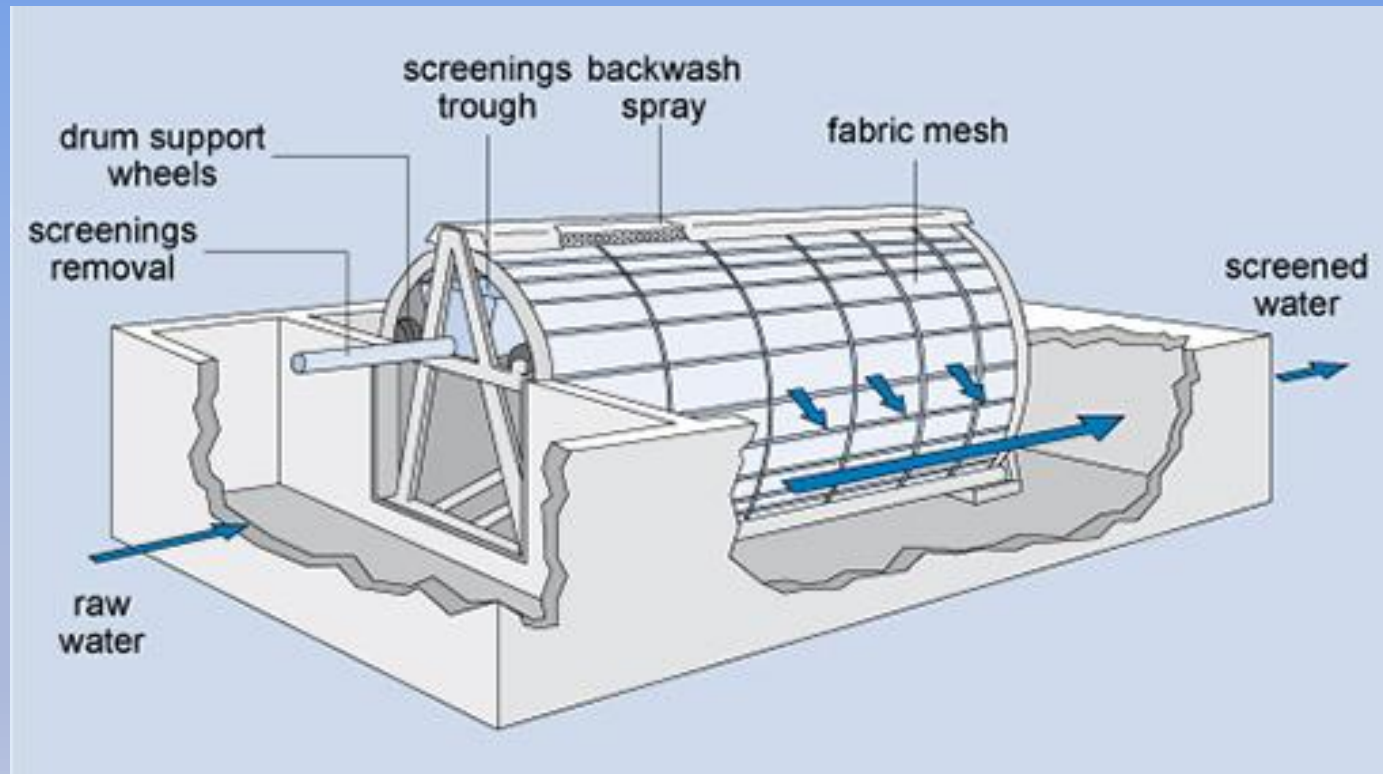
Steel bars 2-6 inches apart for larger debris.  
Set at 60 degree angle for easier raking.



# SCREENS

## Micro-Strainer

Rotating drum of very small stainless steel mesh (.0005 inches)



# PRE-SEDIMENTATION

- Removal of debris
- Helps control impact of changing raw water
- Impoundments are types of pre-sedimentation systems





# AERATION

Removes dissolved gases like CO<sub>2</sub>

Removes dissolved metals such as iron  
and manganese

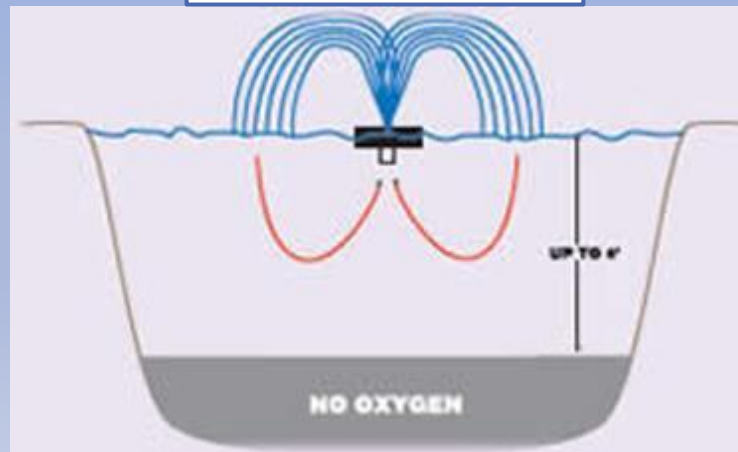
Releases volatile chemicals



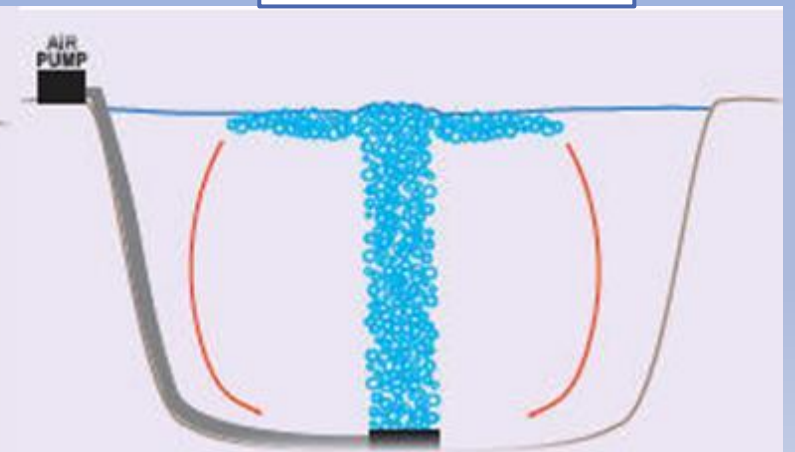
Cascade Aerator



Fountain Aerator



Diffuser Aerator

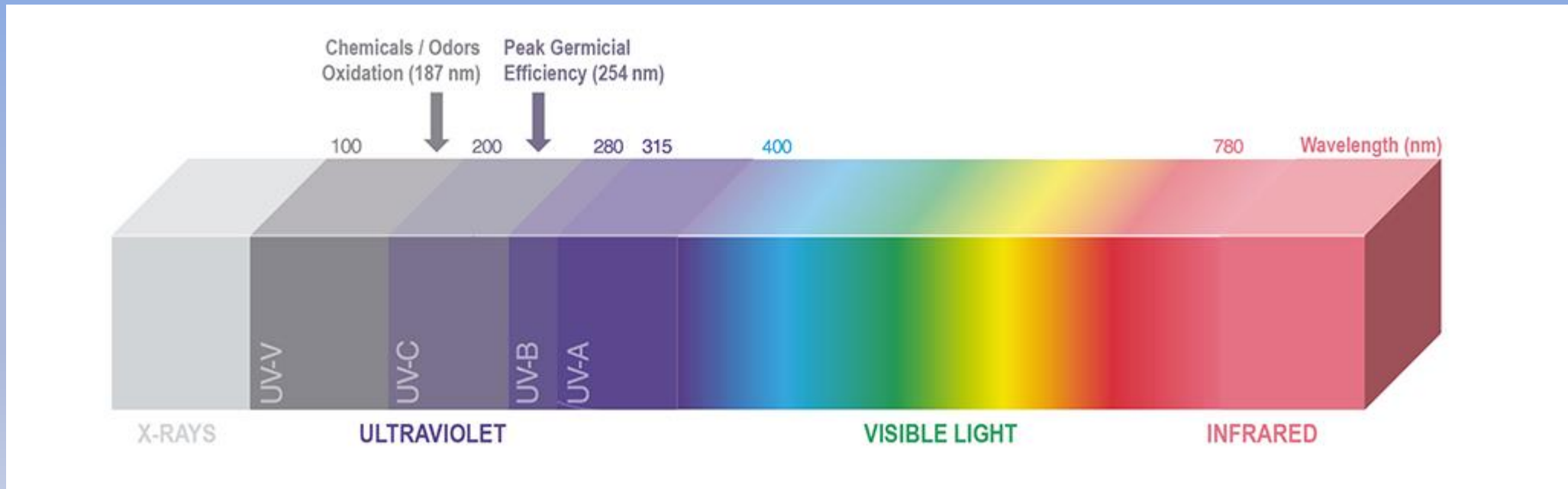
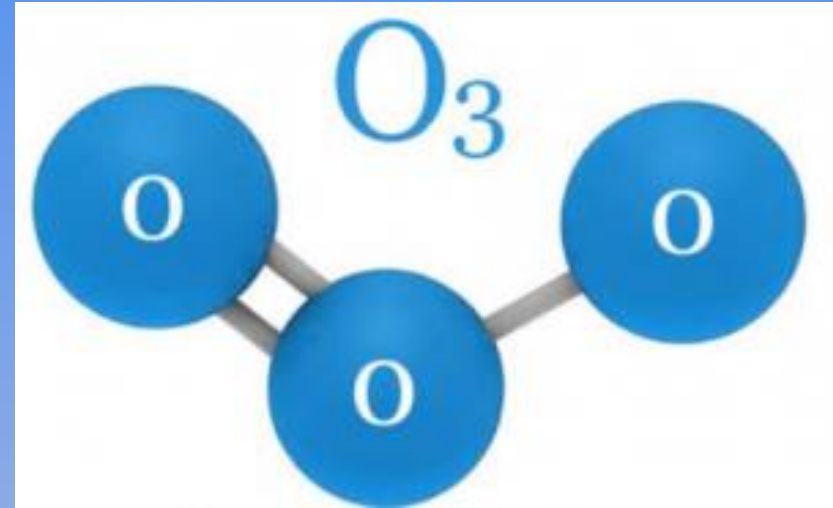


# PRE-DISINFECTION

Chlorine Alternatives

Ozone

Ultraviolet Light



# OXIDATION

**Oxidation** is any chemical reaction that involves the moving of electrons. Specifically, it means the substance that gives away electrons is oxidized.

<u>Oxidizing Reagent</u>	<u>Oxidizing Potential</u>
<b>Ozone</b>	<b>2.00</b>
<b>Hypobromous acid</b>	<b>1.59</b>
<b>Chlorine dioxide</b>	<b>1.50</b>
<b>Hypochlorous acid</b>	<b>1.49</b>
<b>Monochloramine (acidic)</b>	<b>1.47</b>
<b>Chlorine</b>	<b>1.36</b>
<b>Oxygen</b>	<b>1.23</b>
<b>Bromine</b>	<b>1.09</b>
<b>Hypochlorite</b>	<b>0.94</b>
<b>Monochloramine (basic)</b>	<b>0.74</b>


# WHAT IS OZONE?

Natural component of the earth's upper atmosphere, where it is primarily formed photo chemically.

The reason the sky is blue.

Doesn't leave a lasting residual.

**Ozone**



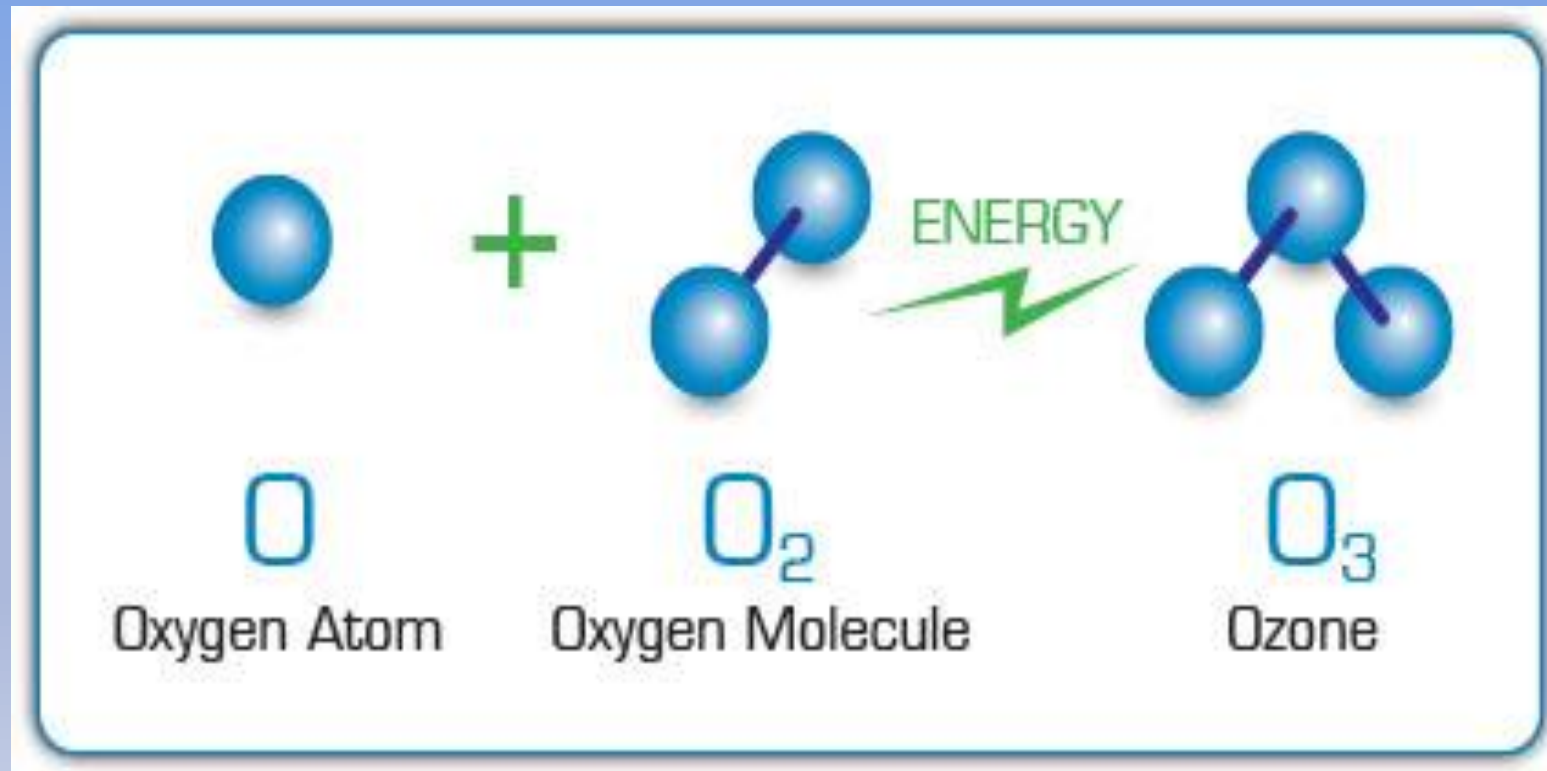
The image shows a standard NFPA 704 hazard diamond for Ozone. The diamond is divided into four colored sections: a red top section with the number '0', a blue left section with the number '2', a yellow right section with the number '3', and a white bottom section with the chemical formula 'OX'. The diamond is outlined in black.

Unstable bluish gas; pungent odor. Severely irritating. Also causes: difficulty breathing, visual disturbances, decreased pulse rate/BP, incoordination, chest pain, fatigue, frostbite. Chronic: breathing disorders. Explosive. Oxidizer.

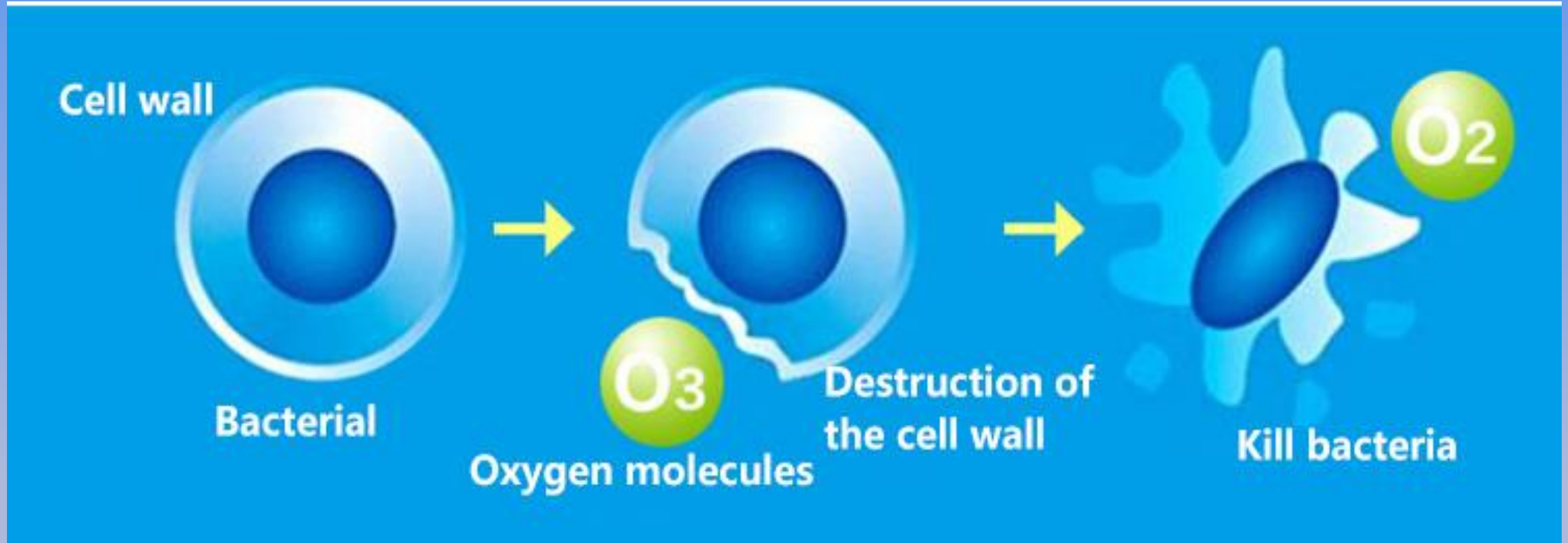
CAS No. 10028-15-6

# OZONE

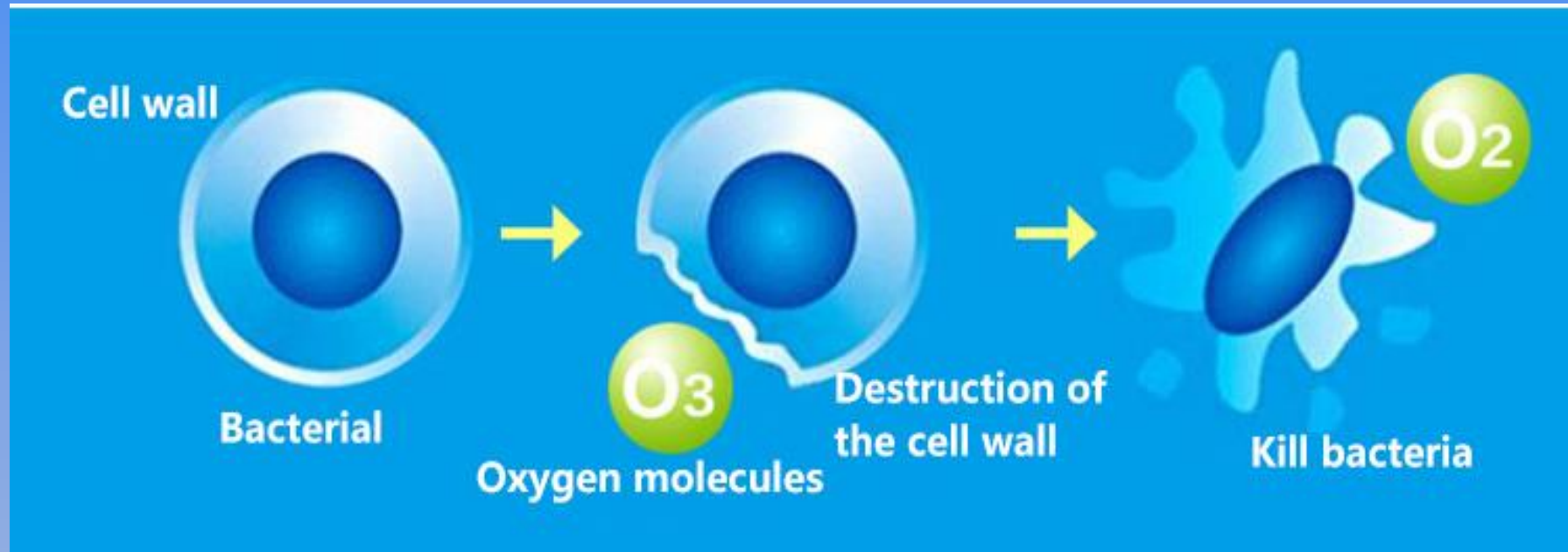
Oxygen (O<sub>2</sub>) molecules are dissociated by an energy source (6 to 20 kilovolts) into oxygen atoms which collide with another oxygen molecule to form ozone (O<sub>3</sub>).



# OZONE



# OZONE



Bacteria Cell

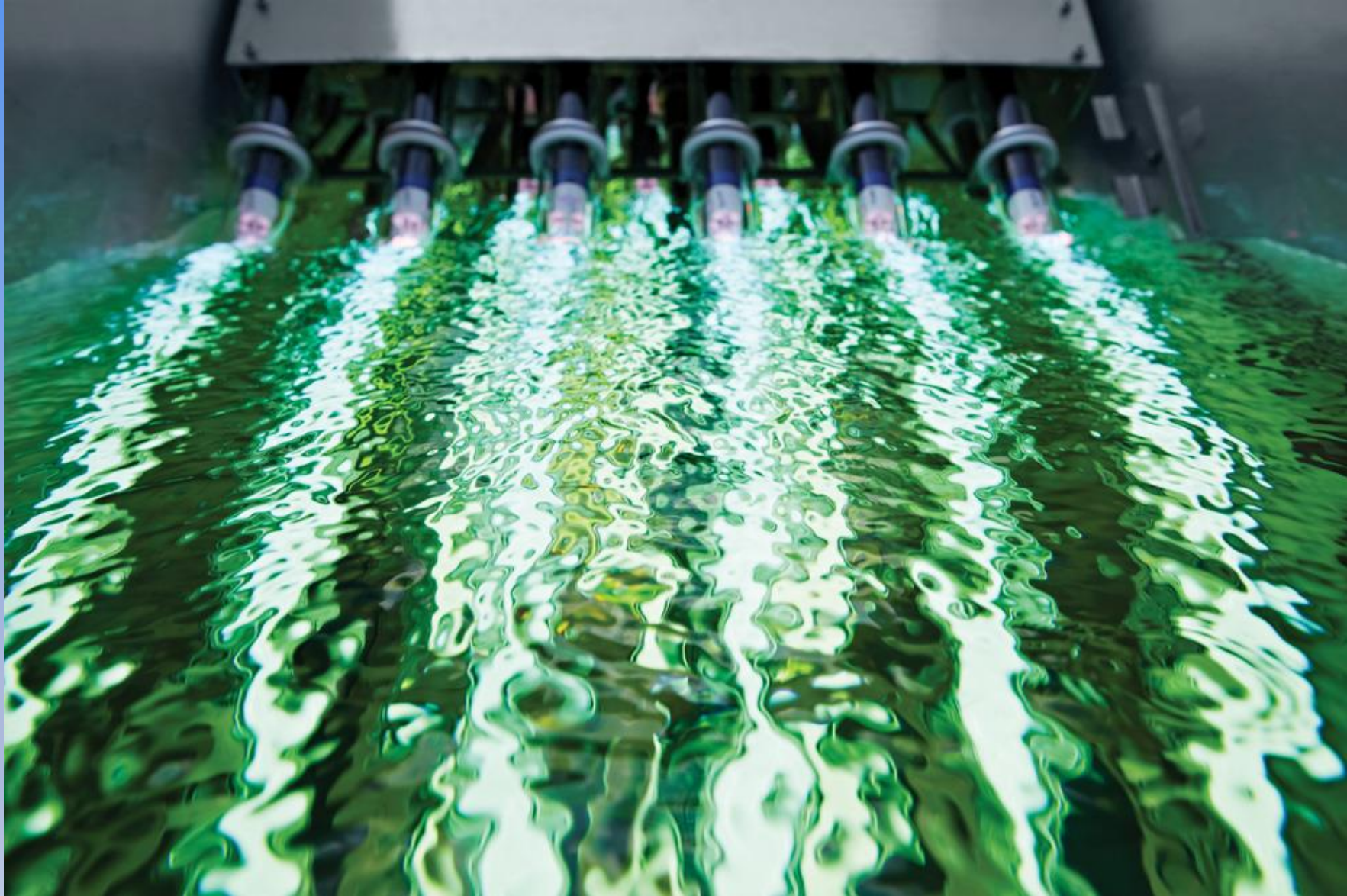


Ozone molecules Oxidizing the cell wall and creating tiny holes



Bacteria Cell disintegrates

# ULTRAVIOLET LIGHT (UV)



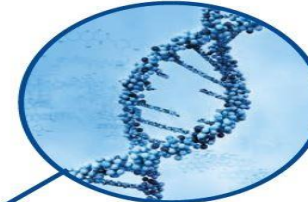


# UV

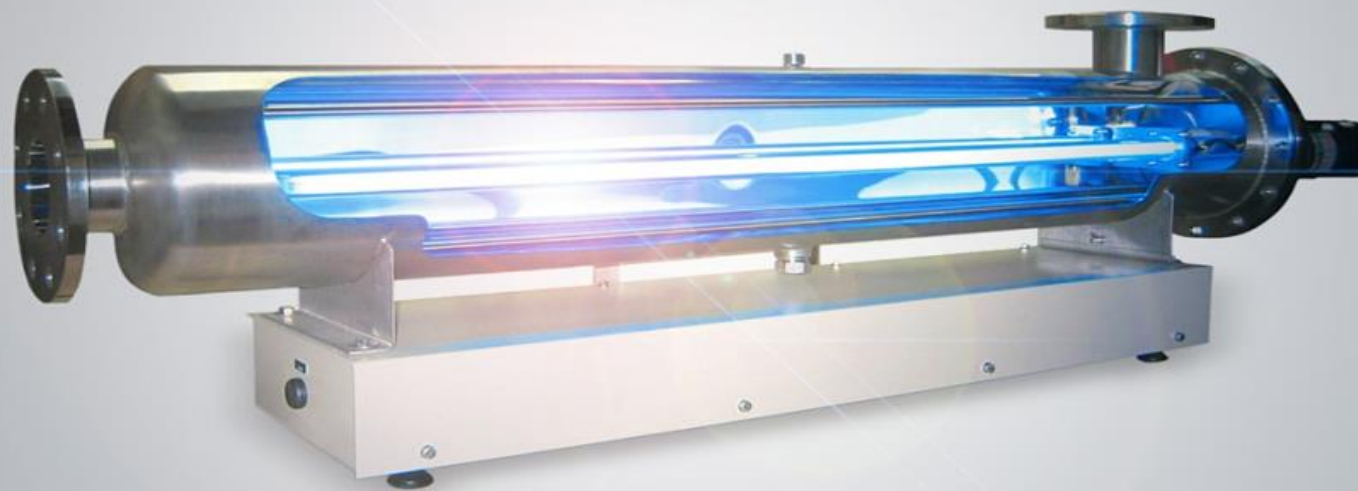
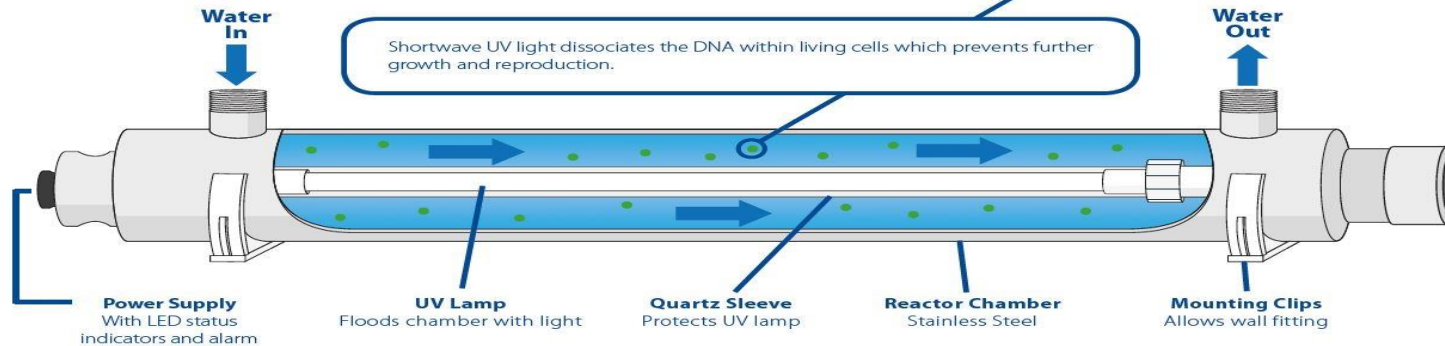
Is the only method of disinfection that does not alter:  
the pH  
taste  
the chemical composition of water.

# UV

## Electromagnetic Spectrum



Shortwave UV light dissociates the DNA within living cells which prevents further growth and reproduction.

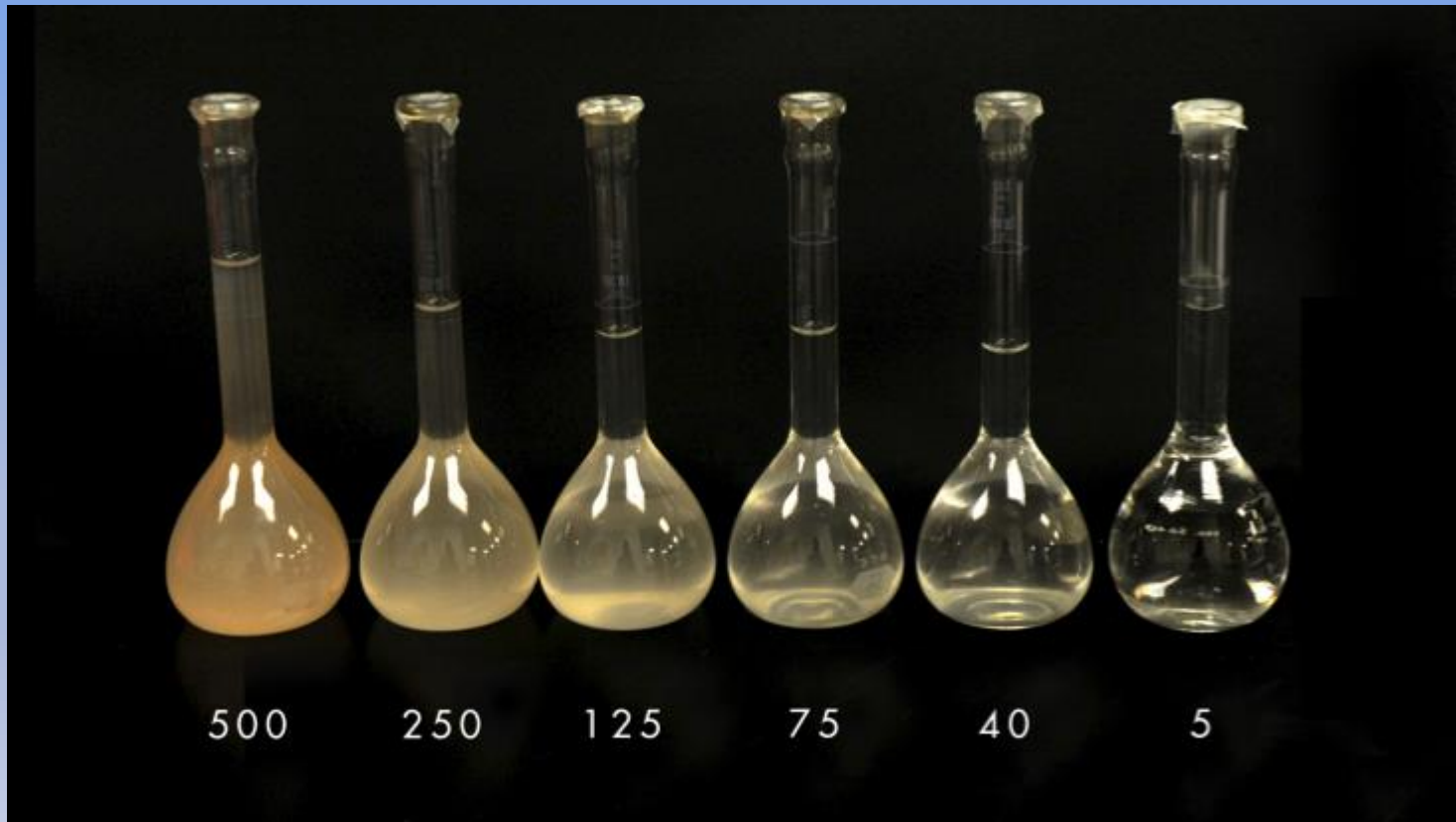


# UV

Operates best when:

Suspended Solids: <10 – 15 mg/L

Turbidity: <5 – 10 NTU.



# COAGULATION AND FLOCCULATION

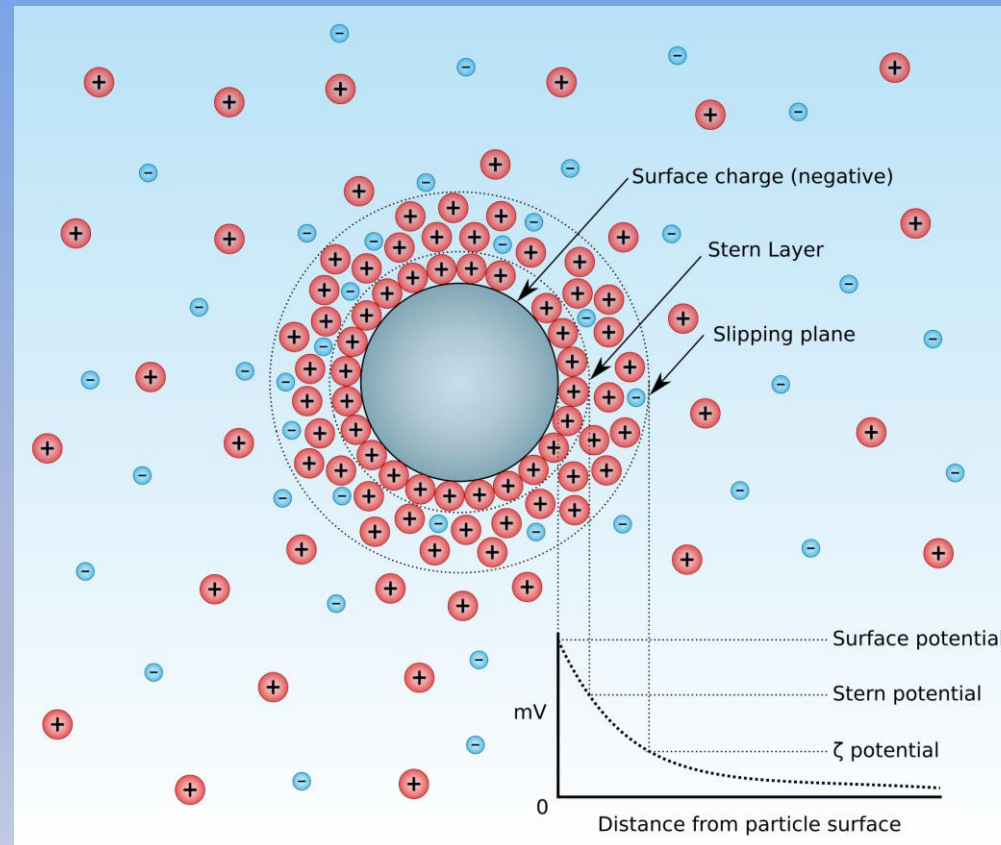
American Water Work WSO Treatment Operator Grade 1 Video:  
Coagulation and Flocculation

<https://www.youtube.com/watch?v=GVCWwWCLY7w&list=PL9NfaH39Z9FIp1MpK3hYudNAVp5BA54sR&index=20>

# COAGULATION

## Zeta Potential

The repelling force that keeps particles separated



# COAGULATION

## Coagulation

Is the adding & rapid mixing of chemical coagulants in water to reduce turbidity prior to filtration

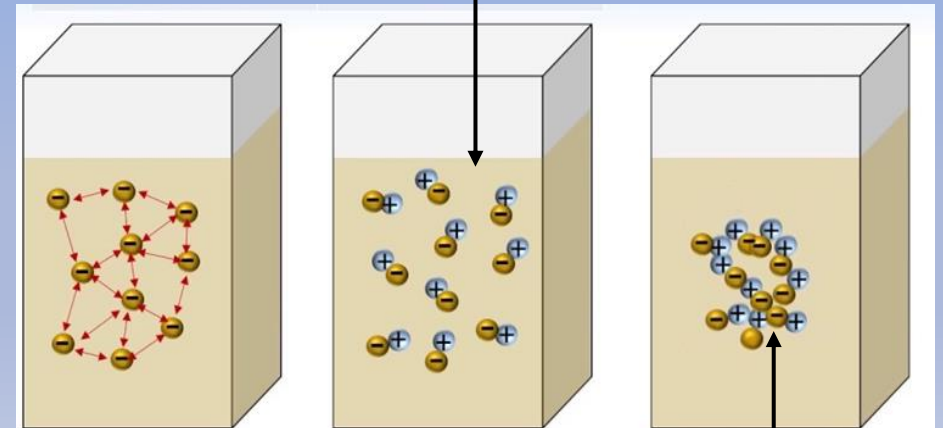
Is a chemical reaction between coagulant, turbidity, & alkalinity.

Neutralizes negative (-) charges

### **Stability behavior of a colloid depending on zeta potential**

<u>Zeta potential (mV)</u>	<u>Stability behavior</u>
0 to $\pm 5$	Rapid coagulation or flocculation
$\pm 10$ to $\pm 30$	Developing instability
$\pm 30$ to $\pm 40$	Moderate stability
$\pm 40$ to $\pm 60$	Good stability
$> 61$	Excellent stability

Add Positively Charged Chemical



Zeta Potential

Create Floc

# FLOCCULATION

Flocculation is a process that form floc to settle out impurities in the water & reduce turbidity prior to filtration

Floc grows with the collision of the particles

Troubleshooting

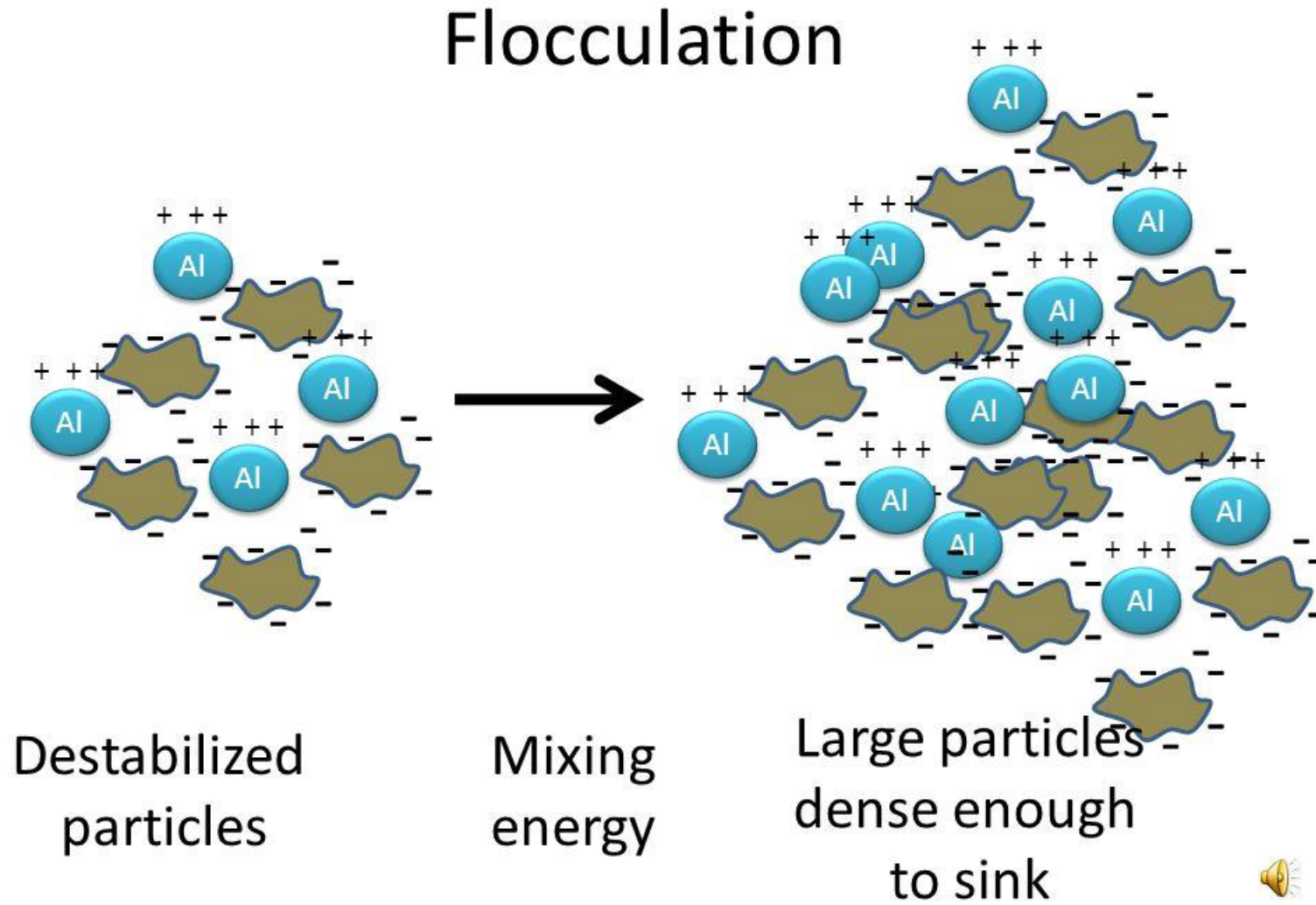
Paddle speed: -too slow floc will settle prematurely

- too fast floc will break apart

Velocity through basin: achieve optimal speed for system

Short circuiting: “In and Out” Not enough detention time

# FLOCCULATION





# PRIMARY COAGULANTS

Aluminum sulfate

Ferrous sulfate

Ferric sulfate

Cationic polymer

Calcium hydroxide

Calcium oxide

Sodium aluminates



# COAGULANT AIDS

Calcium hydroxide

Calcium oxide

Sodium aluminates

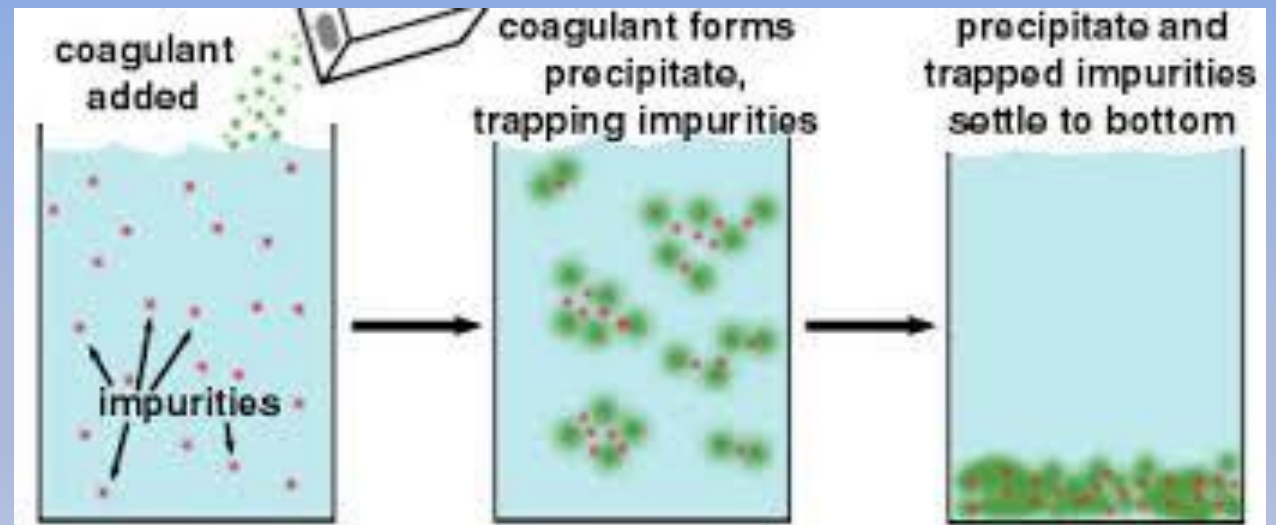
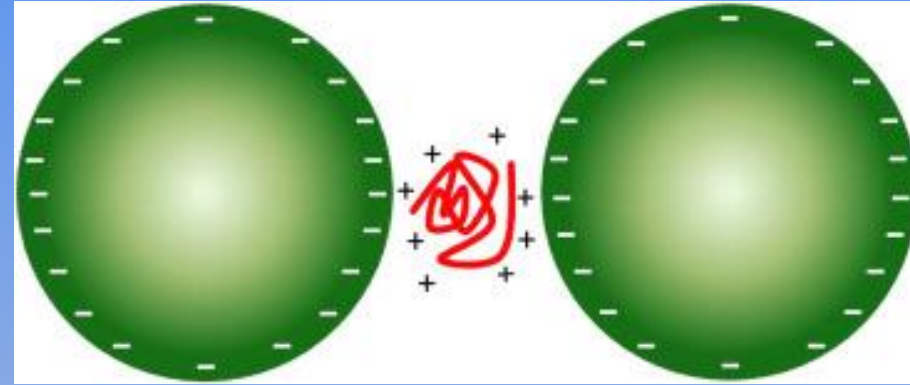
Bentonite

Calcium carbonate

Sodium silicate

Anionic polymer

Nonionic polymer



# JAR TESTS TO FIND THE OPTIMUM

American Water Works WSO Treatment Operator Grade 1

Video: Jar Testing

[https://www.youtube.com/watch?v=\\_OcBSQYfKWE&list=PL7BpwzCwK105B06OqorTUEW6Ts3UcNFmF&index=9](https://www.youtube.com/watch?v=_OcBSQYfKWE&list=PL7BpwzCwK105B06OqorTUEW6Ts3UcNFmF&index=9)

# JAR TESTS TO FIND THE OPTIMUM

Laboratory procedure to determine the optimum pH and coagulant chemical dosage.

Simulates coagulation and flocculation process on a smaller scale.



# JAR TESTS – EXAMPLE PROCEDURE

Label six beakers (jars) #1-6.

Fill each beaker with 1000mL (1L) of the sample water.

Place beakers in jar test apparatus.

Beaker #1 add 0mL coagulant (control)

Beaker #2 add 2mL coagulant (2mg/L)

Beaker #3 add 5mL coagulant (5mg/L)

Beaker #4 add 10mL coagulant (10mg/L)

Beaker #5 add 15mL coagulant (15 mg/L)

Beaker #6 add 20mL coagulant (20 mg/L)

# JAR TESTS – EXAMPLE PROCEDURE

- Mix beakers at approximately 100 rpm for 1 minute.
- Note the condition of the floc during rapid mix coagulation.
- Turn mixing speed down to 25-35 rpm for 15-20 minutes.
- Note the condition of the floc every 5 minutes on data sheet.
- Determine which dosage has best floc time and most settled.
- Test turbidity of each beaker at end and record on data sheet.
- Use the optimal dosage determined for treatment.
- \*May need further tests with different pH levels.

# JAR TESTS – RESULTS TABLE

A jar test was done for ferric chloride (Table 1.0) and alum (Table 2.0) by varying the pH.

- (i) Identify the optimum pH and describe the type of coagulation that will occur at optimum pH.
- (ii) Explain the highest turbidity observed for each coagulant.

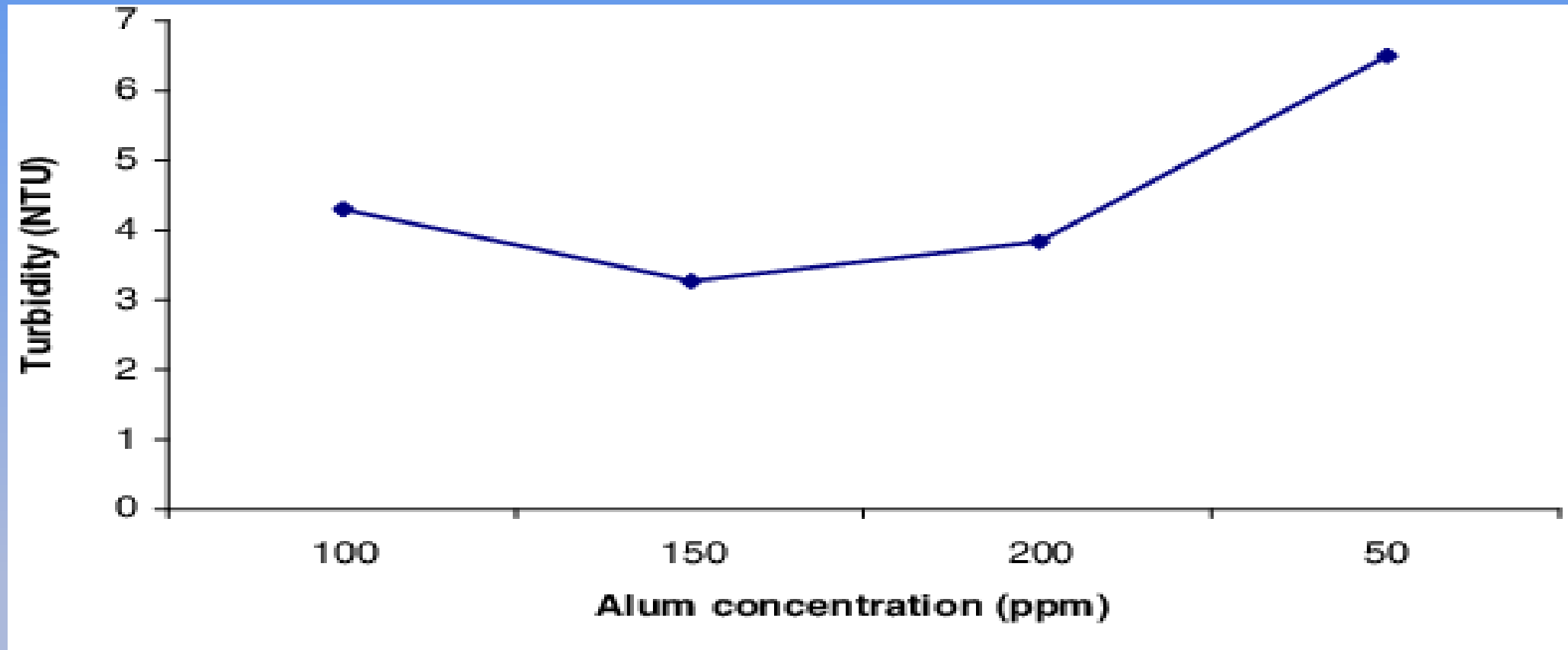
Table 1.0 Jar test results for ferric chloride addition

Jar #	1	2	3	4	5	6
pH	5.5	6	6.5	7	7.5	8
FeCl <sub>3</sub> (mg/L)	50	50	50	50	50	50
Turbidity (NTU)	40	10	15	20	22	23

Table 2.0 Jar test results for alum addition

Jar #	1	2	3	4	5	6
pH	5.5	6	6.5	7	7.5	8
Alum (mg/L)	50	50	50	50	50	50
Turbidity (NTU)	50	45	40	10	20	30

# JAR TEST – RESULTS GRAPH





# SEDIMENTATION

American Water Works Treatment Grade 1 Video:  
Sedimentation and Clarifiers.

[https://www.youtube.com/watch?v=PPYXKHxDDsk&index=6  
&list=PL7BpwzCwK105B06OqorTUEW6Ts3UcNFmF](https://www.youtube.com/watch?v=PPYXKHxDDsk&index=6&list=PL7BpwzCwK105B06OqorTUEW6Ts3UcNFmF)

# SEDIMENTATION

Particle Size (mm)	Particle Size (microns)	Order of Size	Time Required to Settle (sg = 2.65)	Time Required to Settle (sg = 1.2)
10	10000	Gravel	0.4 sec	1.2 sec
1	1000	Coarse Sand	3.0 sec	9 sec
0.1	100	Fine Sand	34 sec	5 min
0.01	10	Silt	56 min	8 hours
0.001	1	Bacteria	4 days	32 days
0.0001	0.1	Colloidal	1 year	9 years
0.00001	0.01	Colloidal	> 50 years	> 50 years
0.000001	0.001	Colloidal	> 50 years	>50 years

# SEDIMENTATION

Allows solids to settle out before filtration

## Sedimentation - With Settling Tubes

As required by drinking water rules and **manufacturer's specifications.**

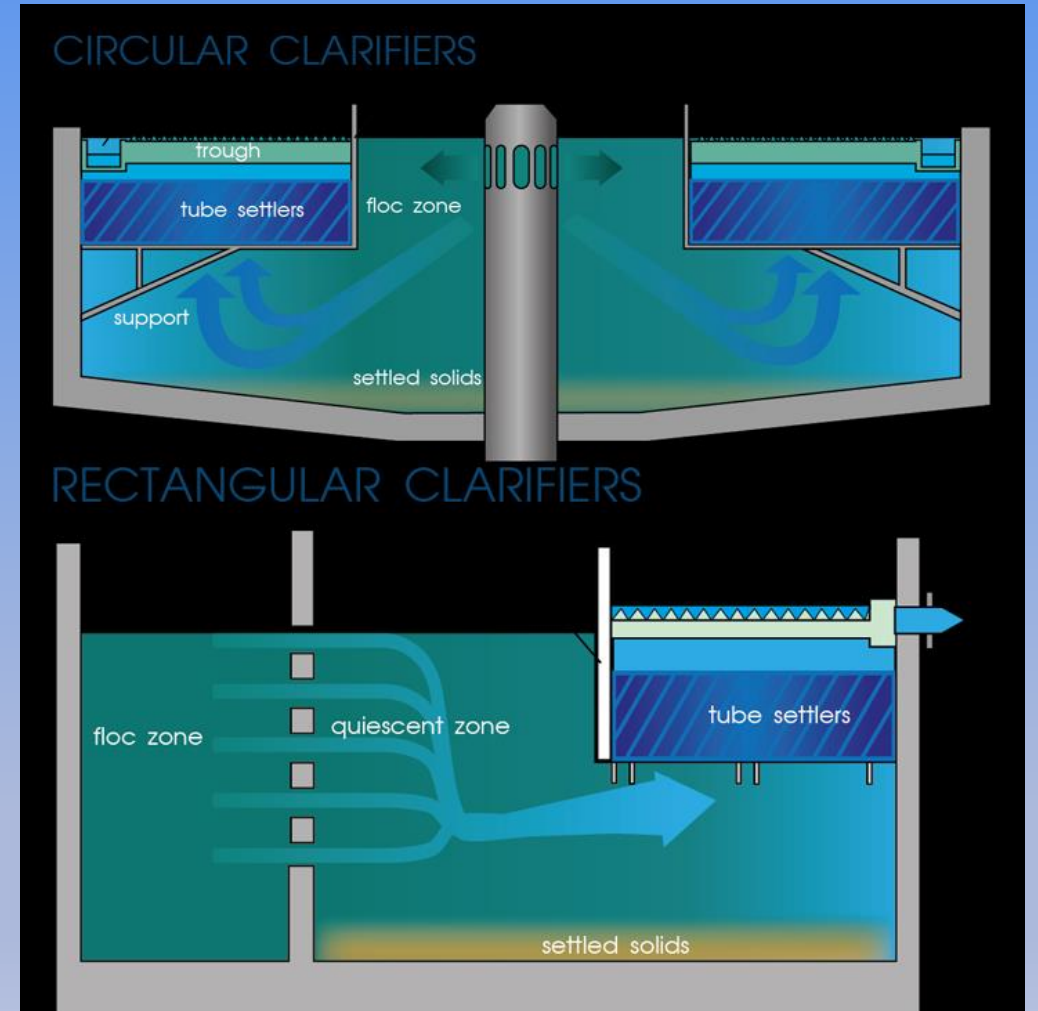
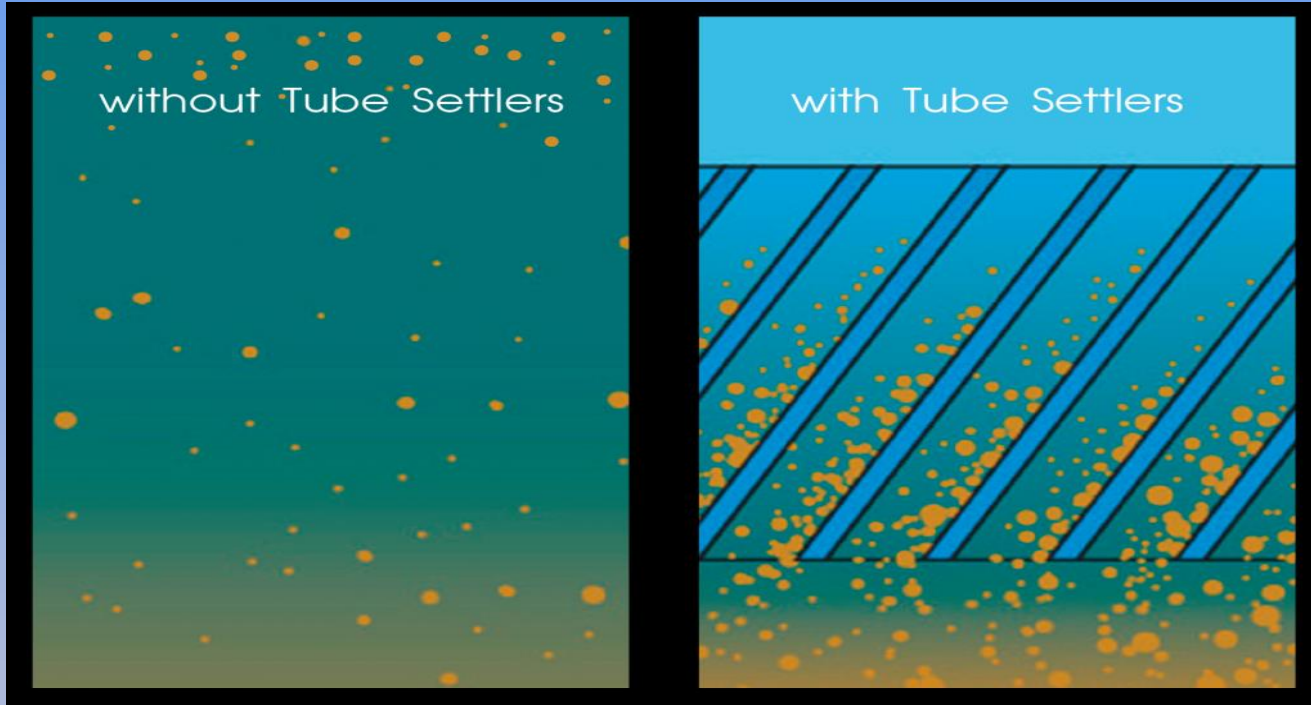
## Sedimentation - Without Settling Tubes (typical parameters)

2 hours detention time

WLR (weir loading rate) <20,000 gpd/ft weir length

0.5 fpm velocity and 8 to 12 ft depth

# SEDIMENTATION WITH TUBES



# SEDIMENTATION TROUBLESHOOTING

Short circuiting: “In & Out” Low detention time

Temperature: Lower Temp = Lower Sedimentation Rate

Working properly: Turbidity In vs Turbidity Out

Wind currents: “Stir it up”

Velocity: Increase in flow = Decrease in settling

Floating materials: Sign that parameters are off

Sludge accumulation and removal: Need to clean out to settle more.

Noisy drive chain: Time for mechanical maintenance.

# WEIR

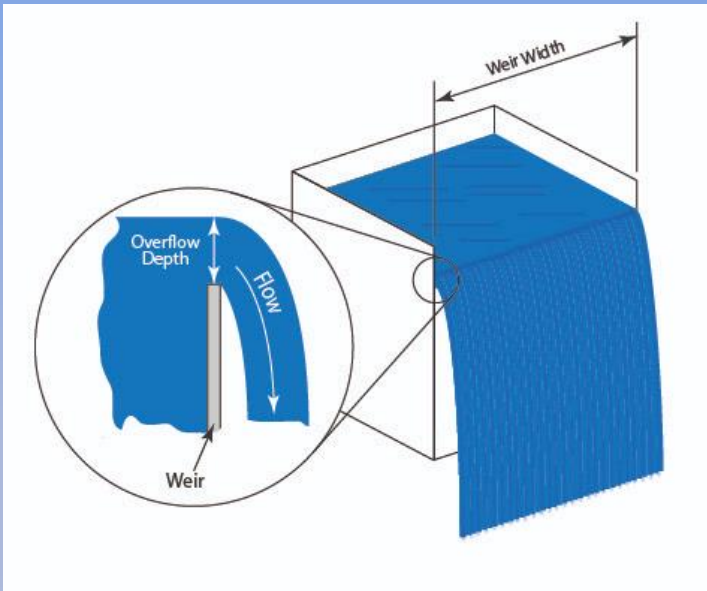


# WEIR

An obstruction in the flow path of an open channel.

Causes increase in water depth.

Height of water above top of weir used for flow rate.



$$\text{Weir Overflow Rate (gpd/ft)} = \frac{\text{Flow (gpd)}}{\text{Weir Length (ft)}}$$

# WEIR LOADING RATE

American Water Works Treatment Grade 2 Video:  
Weir Loading Rate

[https://www.youtube.com/watch?v=4ro6Q9d87kk&list=P  
L7BpwzCwK105B06OqorTUeW6Ts3UcNFmF&index=11](https://www.youtube.com/watch?v=4ro6Q9d87kk&list=P<br/>L7BpwzCwK105B06OqorTUeW6Ts3UcNFmF&index=11)



# FILTRATION

American Water Works Treatment Grade 1 Video:  
Filtration and Filtration Processes.

<https://www.youtube.com/watch?v=hAWTb4Xu5x0&list=PL7BpwzCwK105B06OqorTUeW6Ts3UcNFmF&index=7>

# FILTRATION SYSTEMS

## Conventional Treatment

Coagulation

Flocculation

Sedimentation

Filtration

## Non-conventional

Direct filtration

\*No: Sedimentation

Slow sand filter

\*No: Chemicals

Flash mixing

Coagulation

Flocculation

Sedimentation

# FILTRATION

Percolation: movement of liquid through porous materials

Determine flow thru filter: Close inlet valve & measure drop in the water level over time.

Head Loss Gauge: measures pressure drop as water passes thru the filter

Terminal Head Loss: water can no longer be filtered

# FILTRATION

## Types

Mechanical filter: large particles stuck in media

Adsorption filter: particles stick to the media

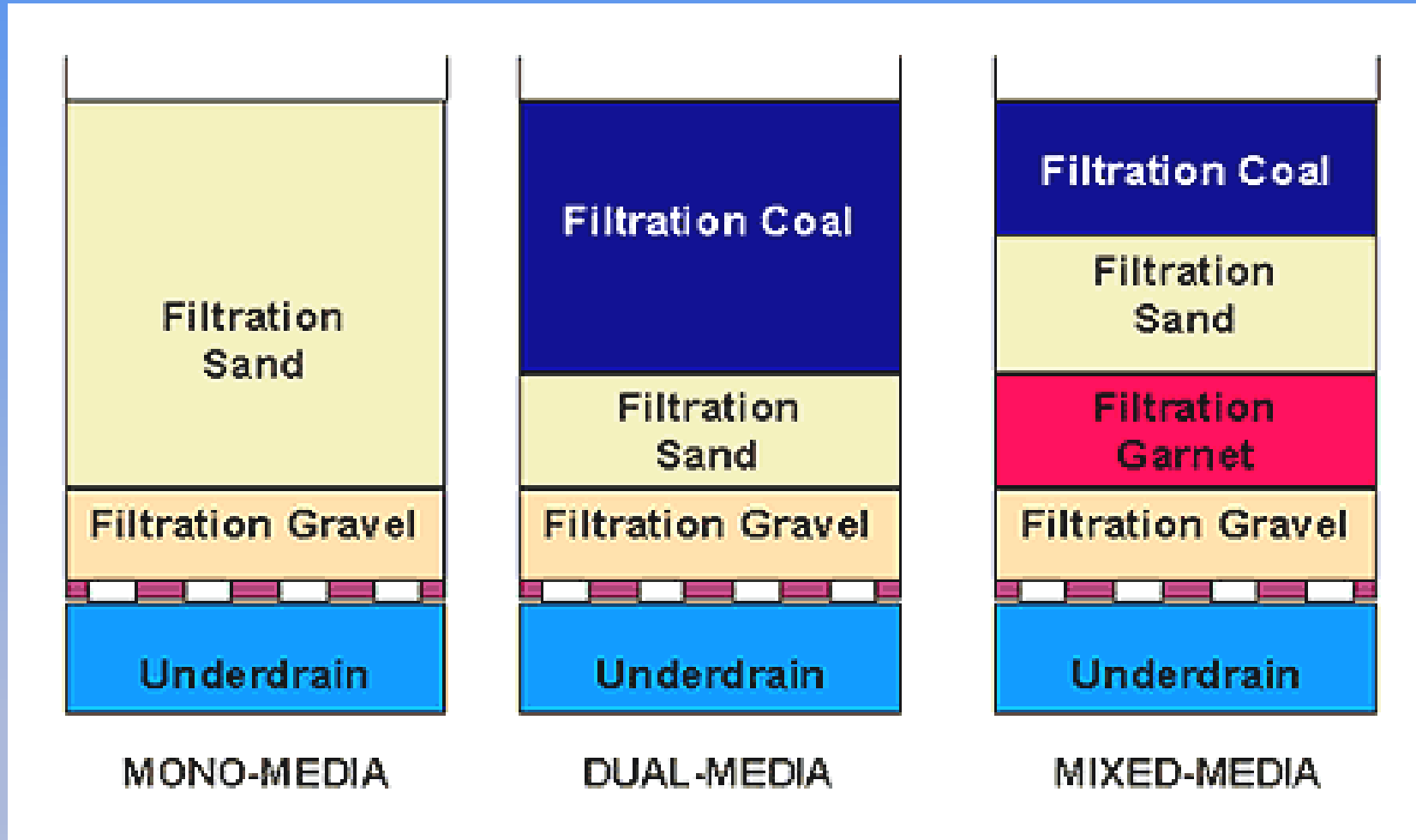
Slow sand- flow rate .015-0.15 gpm/ft<sup>2</sup>

Rapid sand- flow rate 0.6-6.0 gpm/ft<sup>2</sup>

Mixed media- 3.0-7.0 gpm/ft<sup>2</sup>

Filter Loading Rates are defined as gallons of water applied to each square foot of filter surface area  
(gal/ft<sup>2</sup>)

# FILTRATION MEDIA DESIGNS



# FILTER MEDIA TYPES

Anthracite

Granular Activated Carbon

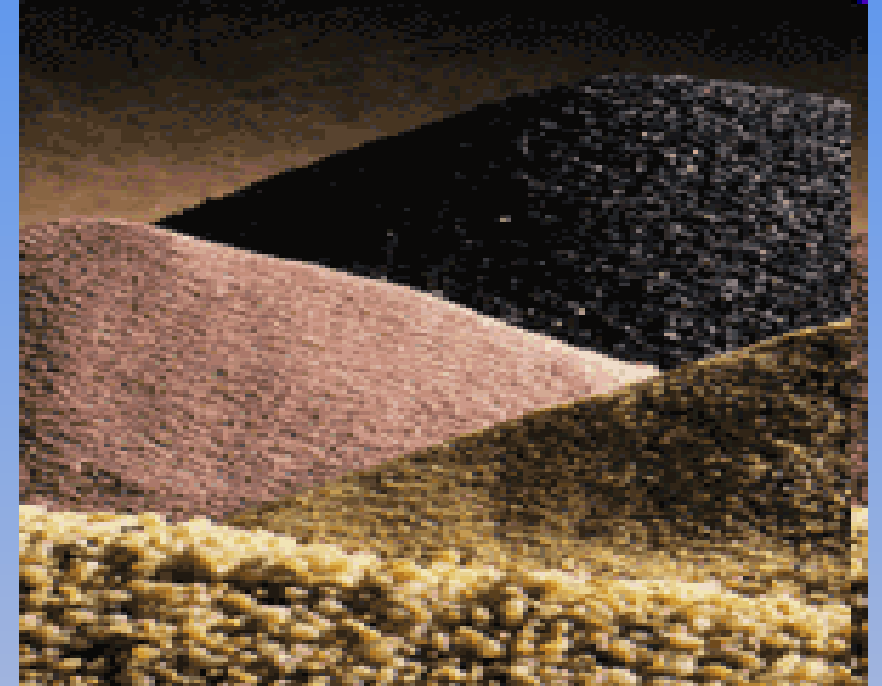
Silica Sand

Garnet Sand

Green Sand –manganese oxide  
iron and manganese removal

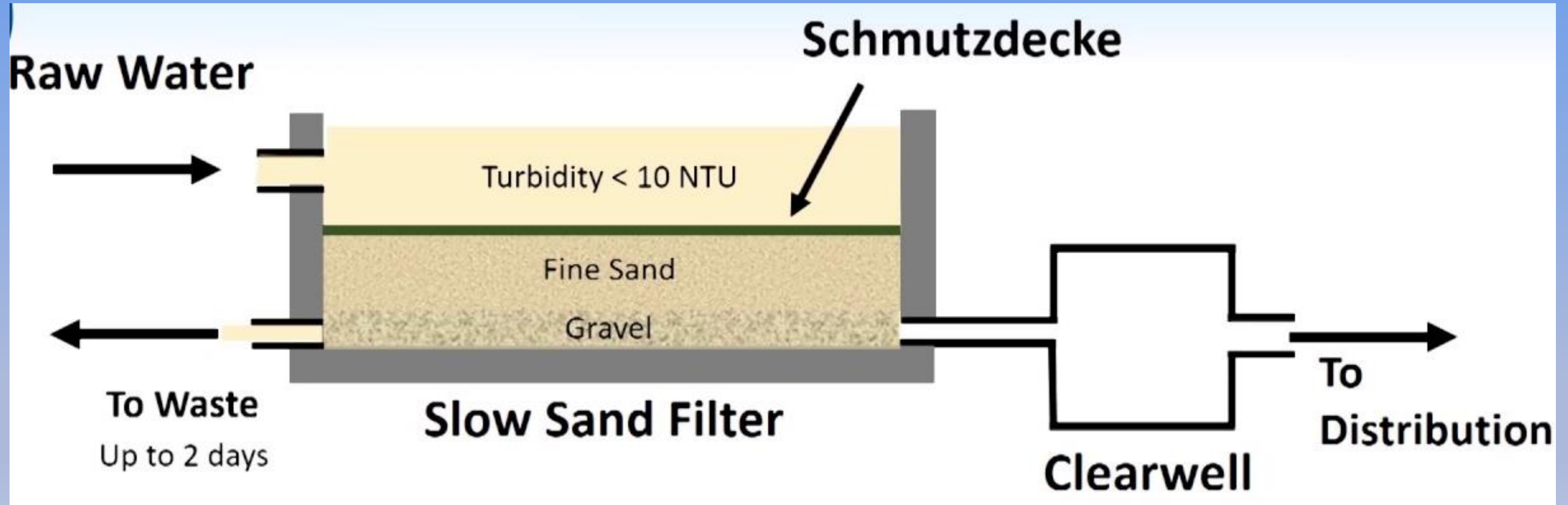
Measured by sieve analysis to determine size

Settle by specific gravity



# SLOW SAND FILTER

Schmutzdecke: is a hypogeal biological layer formed on the surface of a slow sand filter.



# FILTER BACKWASH

American Water Works Treatment Grade 2 Video:  
Filter Backwash

<https://www.youtube.com/watch?v=gVCZhR7kGBU&index=20&list=PL9NfaH39Z9FLFKebYVaRNYPysEBR408DG>



# FILTER BACKWASH

Backwash initiated when:

Head loss is so high that filtration rate is too low.

Floc starts to break through the filter and turbidity in the filter effluent increases.

A filter run exceeds a given time of operation.

Filter is taken out of service, it must always be backwashed prior to being put back on-line.

# FILTER BACKWASH

## Typical Procedure for Media Beds:

1. Stop inflow
2. Drain water in filter to 6-10 inches below surface.
3. Initiate Surface Wash (Air or Water) for 1-2 minutes
4. Open backwash valve to pump finished water backwards through media at slow rate.
5. Shut off surface wash
6. Increase backwash flow to around 10-20gpm/ft<sup>2</sup> or until the bed has expanded 20-30%  
(make certain not to lose media over trough walls)
7. Once backwash water clear then slow backwash rate to allow for media restratification.
8. Shut backwash valve and place back in service.

# FILTRATION TROUBLESHOOTING

## Mud Balls

Solids accumulate within a filter and agglomerate into a ball of solids combined with the filter media.

Masses block the passage of water, causing higher velocity filtration and uneven distribution.

Improper surface washing or backwashing

Cracking

Septic smell

# FILTRATION TROUBLESHOOTING

## Air binding

Pressure in the filter becoming negative during operation.

Causes the air dissolved in the water to come out of the solution and become trapped in the filter.

Results in resistance and short filter runs.

# FILTRATION TROUBLESHOOTING

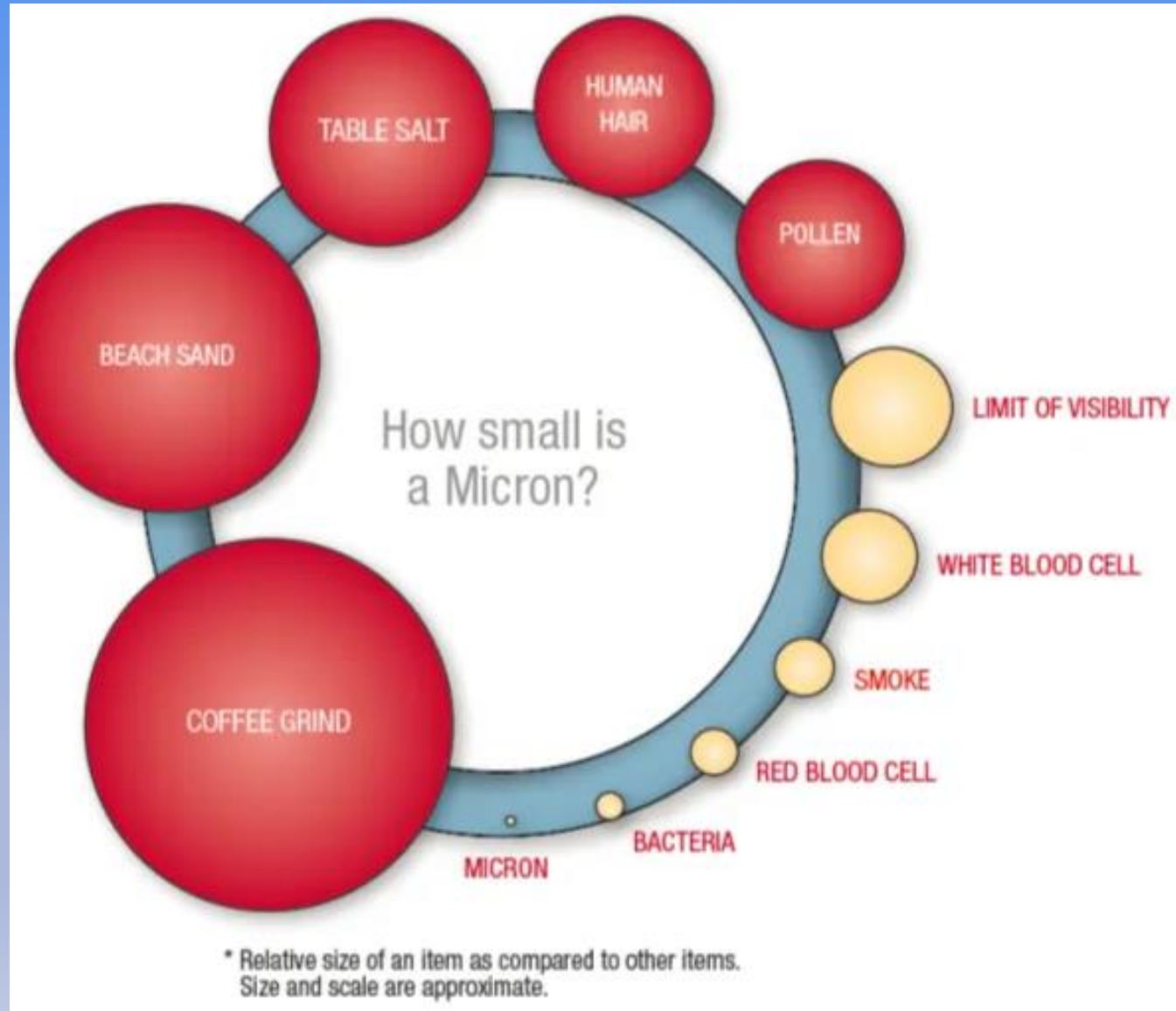
## Air binding

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# MEMBRANE FILTRATION

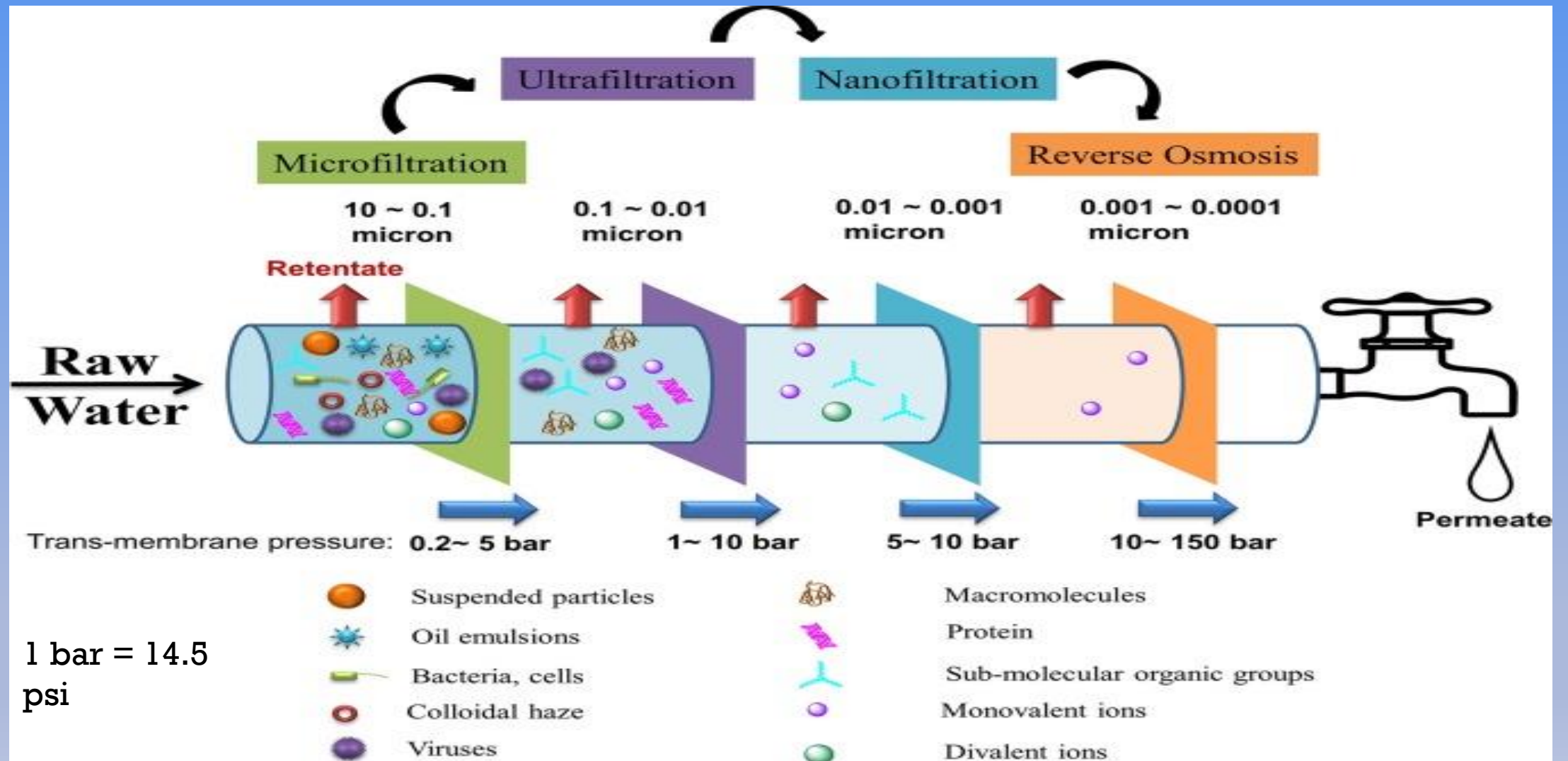


# MEMBRANE FILTRATION

American Water Works WSO Treatment Operator Grade 1  
Video: Membranes.

<https://www.youtube.com/watch?v=Ki8LmnPt6qE&list=PL7BpwzCwK105B06OqorTUeW6Ts3UcNFmF&index=8>

# MEMBRANE FILTRATION





# MEMBRANE FILTRATION

Sieving Processes require 10-50 psi

Micro Filtration (MF)

.1 Micron Pore Size

Removes: suspended matter, bacteria, turbidity, algae, fungi, and protozoa like Giardia and Cryptosporidium.

Does Not Remove: Viruses, Disinfection Byproduct Precursors, Inorganic Chemicals, Natural Organic Matter.

# MEMBRANE FILTRATION

Sieving Process requires 10-50 psi

Ultra Filtration (UF)

.01 Micron Pore Size

Removes: all MF plus viruses

Does Not Remove: Inorganic Chemicals like Chloride and Nitrates, and Metals.

# MEMBRANE FILTRATION

## Semi-Permeable Desalination Membranes

No pores, water diffuses across molecular membrane.

## Nano Filtration (NF)

Requires 75 to 250 psi

Removes: all UF plus most Natural Organic Matter, DBP Precursors, Micro-organisms, Organic Compounds like Pesticides

Reduces: Calcium and Magnesium as well as Color.

# MEMBRANE FILTRATION

## Semi-Permeable Desalination Membranes

No pores, water diffuses across molecular membrane.

## Reverse Osmosis (RO)

Can require up to 1200psi!

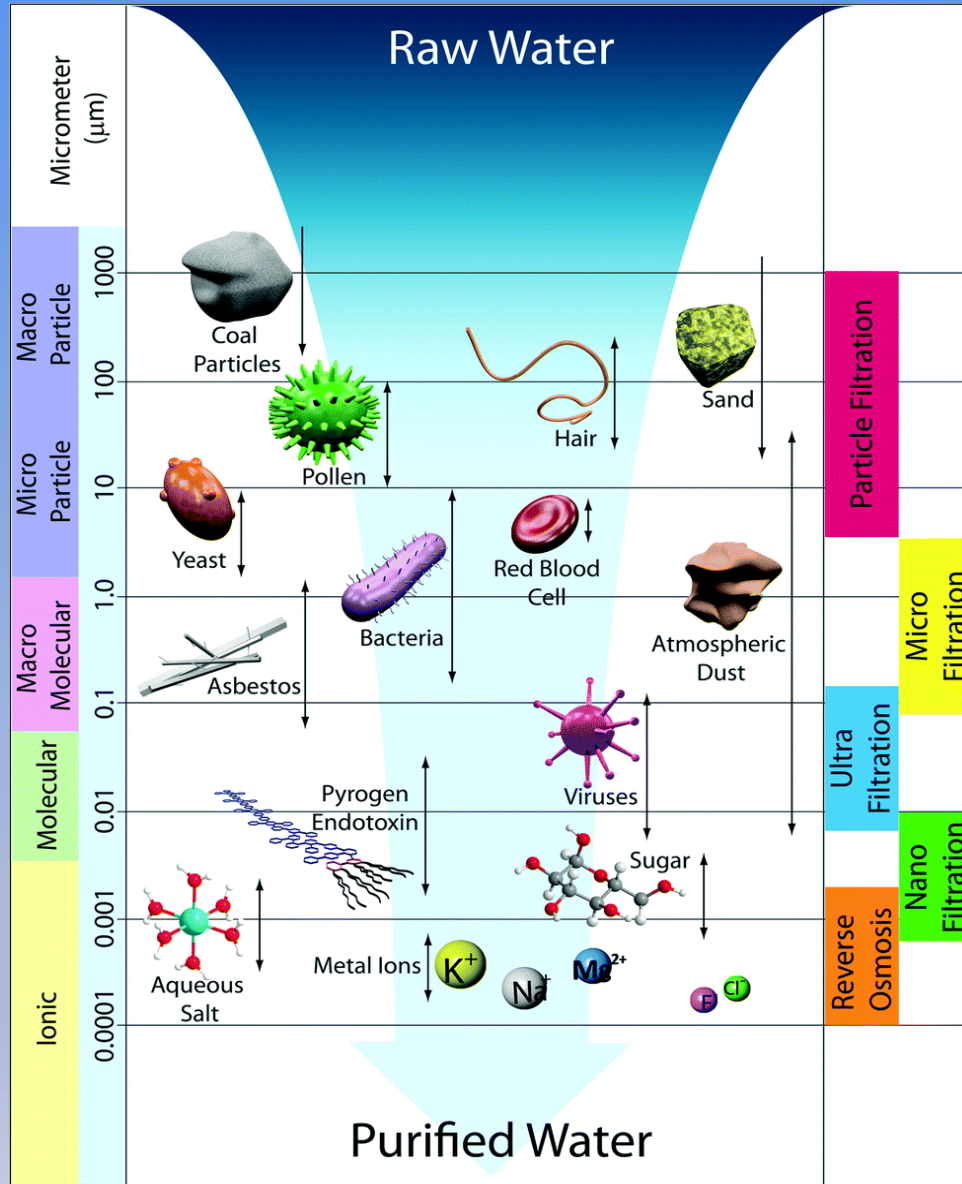
EPA “Best available method for removing inorganic chemicals”.

Removes: Nitrates

Used for Desalination

Approved for Reuse Applications “Toilet to Tap”

# FILTRATION



## Pressure Required

1 psi +

10-50 psi

75-250 psi

1200 psi

# POST TREATMENT DISINFECTION

Chlorine used because:

Low Cost

Ease of Use

Leaves a Residual



# 5 PRINCIPLES OF CHLORINE DISINFECTION

Concentration

Contact time

Temperature of the water

pH of the water

Foreign substances in the water

# CONCENTRATION & CONTACT TIME

Chlorine concentration down then contact time up

Longer detention times = higher bacteria kill rates

A minimum of 0.2 mg/L residual:  
leaving the chlorination station  
maintained at the extremities of the distribution system

Chlorine penetrates the cell wall to kill pathogens  
More time to penetrate = More time to kill

Ct Calculation = (Chlorine Concentration, mg/L)(Time, min)



# DETENTION TIME (DT)

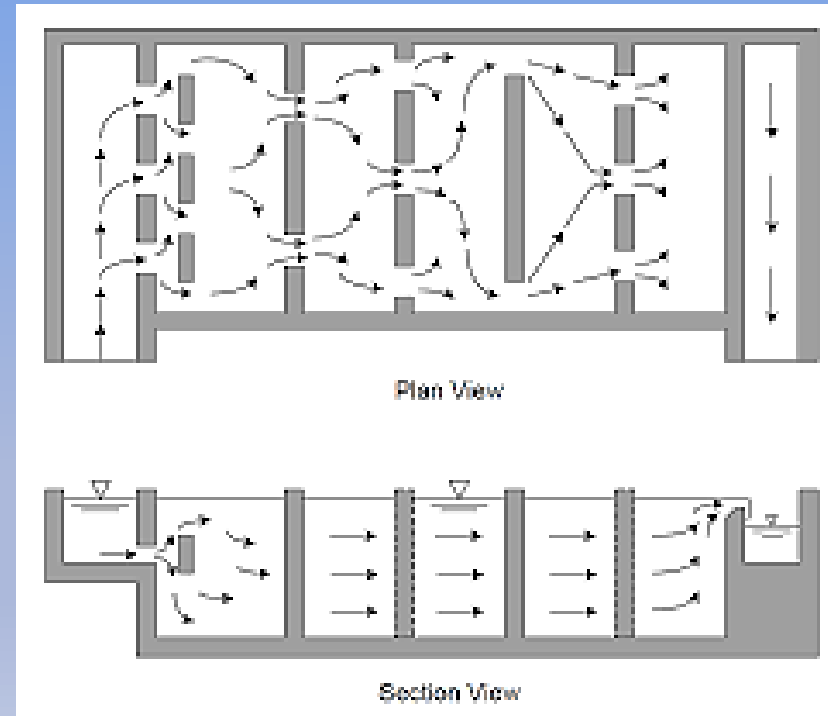
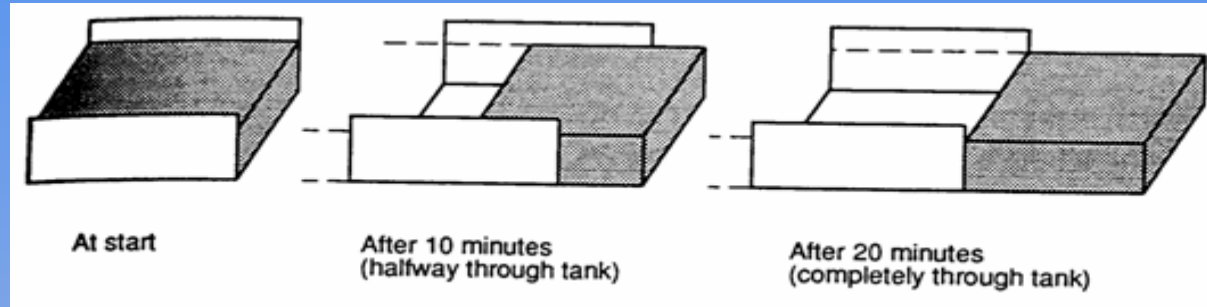
The calculated time required for a given amount of water or wastewater to pass through a tank at a given rate of flow.

The actual time in hours, minutes, or seconds that a small amount of water is in a settling basin, flocculating basin, or rapid-mix chamber.

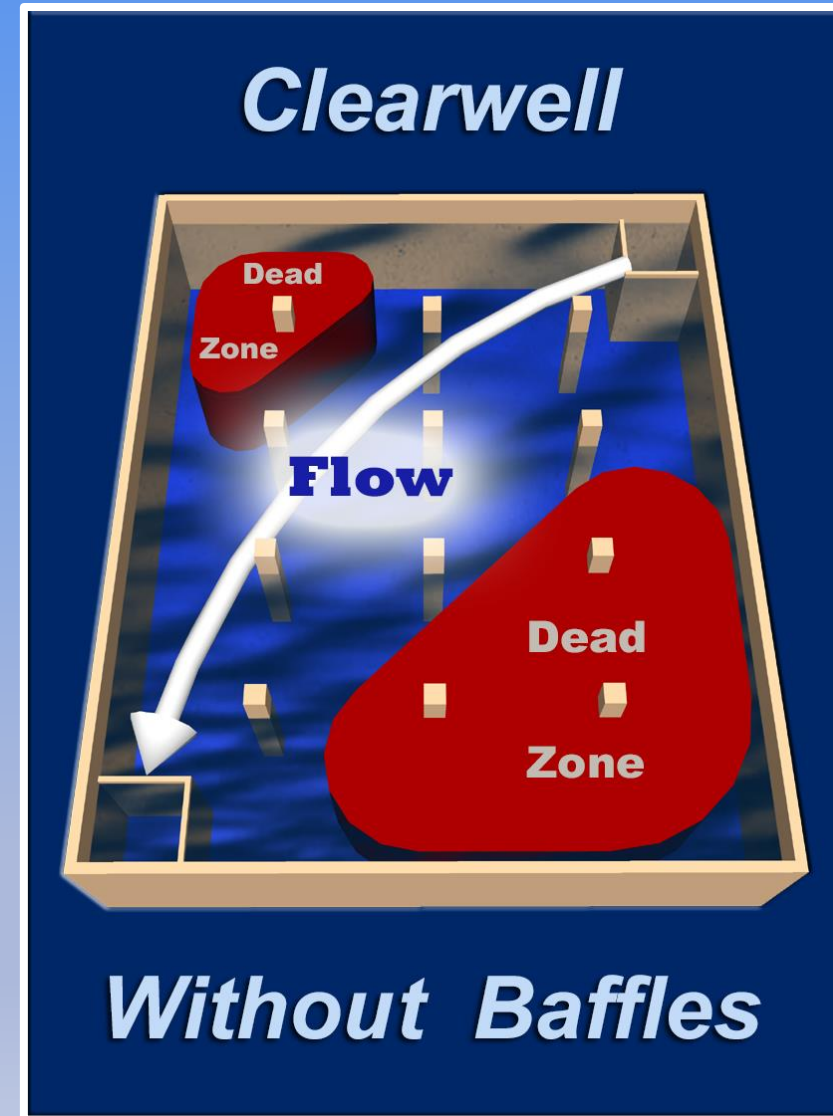
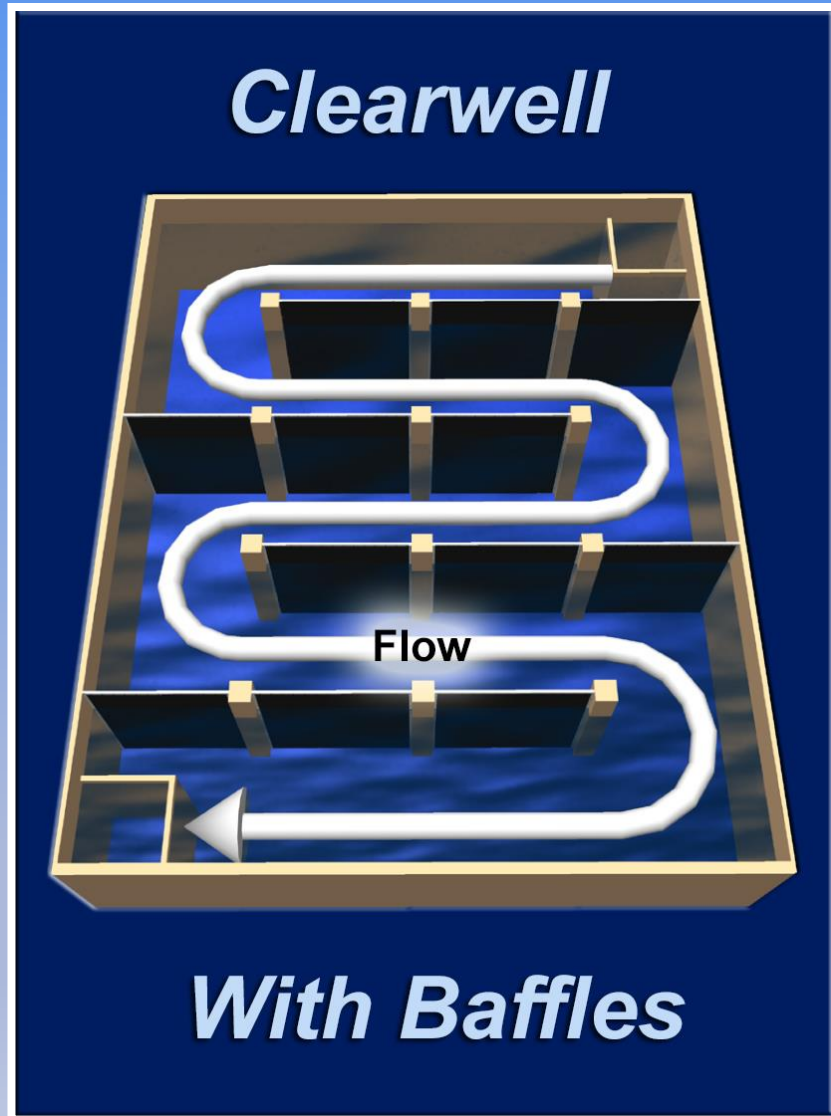
In storage reservoirs, detention time is the length of time entering water will be held before being drafted for use.

$$Dt \text{ (day)} = \frac{\text{Basin Volume, gal}}{\text{Flow gal/day}}$$

# DETENTION TIME & CHLORINE BASIN



# DETENTION TIME AND CLEAR WELLS



# TEMPERATURE

Low temperatures the bacteria kill rate is lower

Chlorine residual will remain longer in cold water

Chlorine dosages should be adjusted with changes in water temperatures

Higher temperatures cause faster rates of THM formation



# PH

pH should be checked routinely

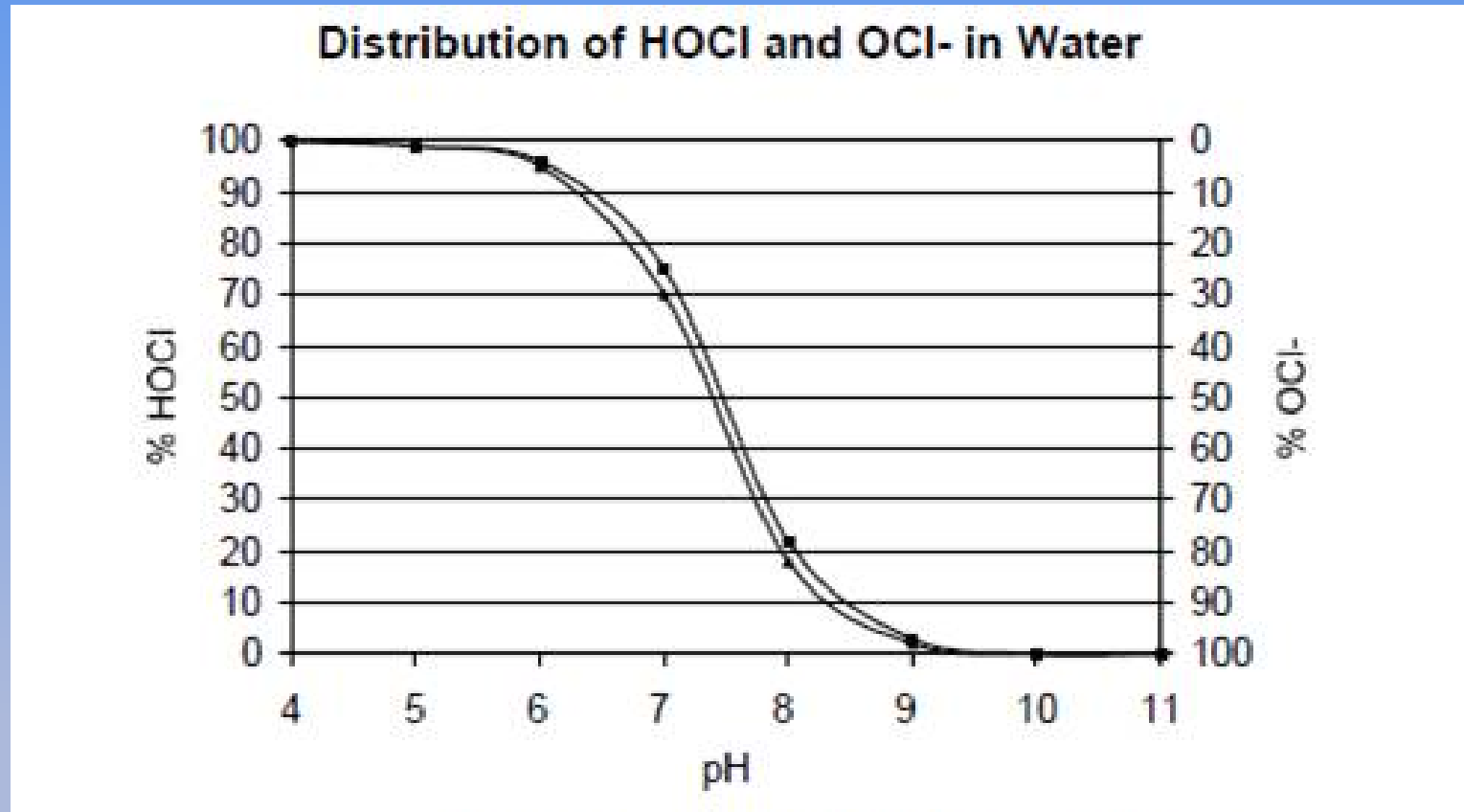
If the pH of the water system is raised for corrosion control, then the chlorine dose needs to be raised to maintain an effective kill level. Why?

Lower pH=Hypochlorous acid HOCl Free Cl Stronger disinfectant

Higher pH=Hypochlorite Ion ( $\text{OCl}^-$ ) Free Cl

Weaker disinfectant

# PH VERSES HOCL AND OCL-

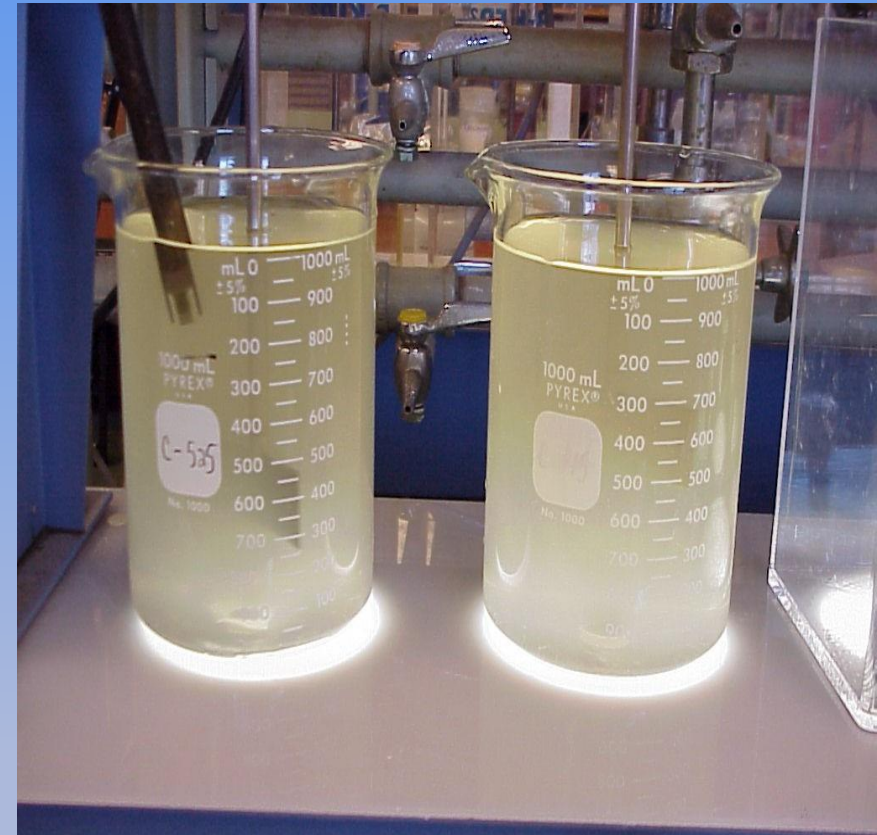


# TURBIDITY

Can mask the bacteria

Chlorine is effective only if it comes in contact with bacteria

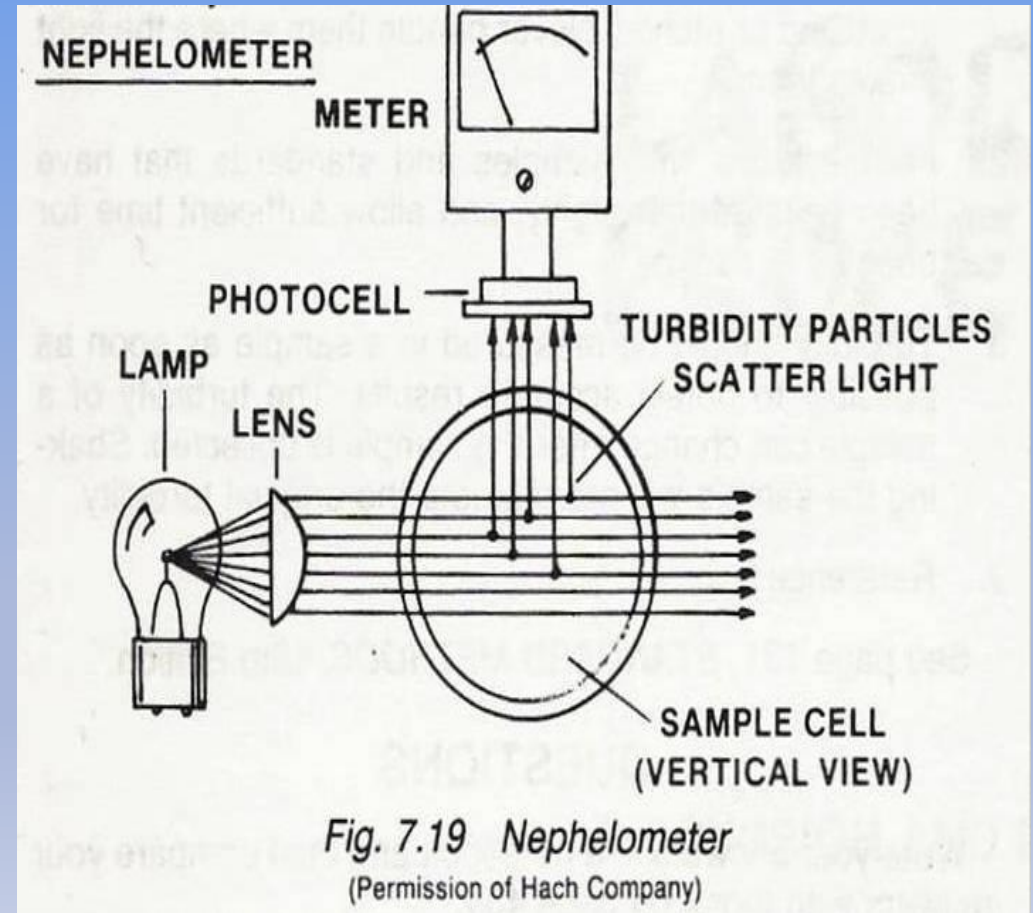
Can prevent good contact time and protect pathogens



# NEPHELOMETRIC TURBIDITY UNIT (NTU)

Nephelometer = Measures reflected light (  $90^\circ$  )

Greater NTU = Dirtier Water

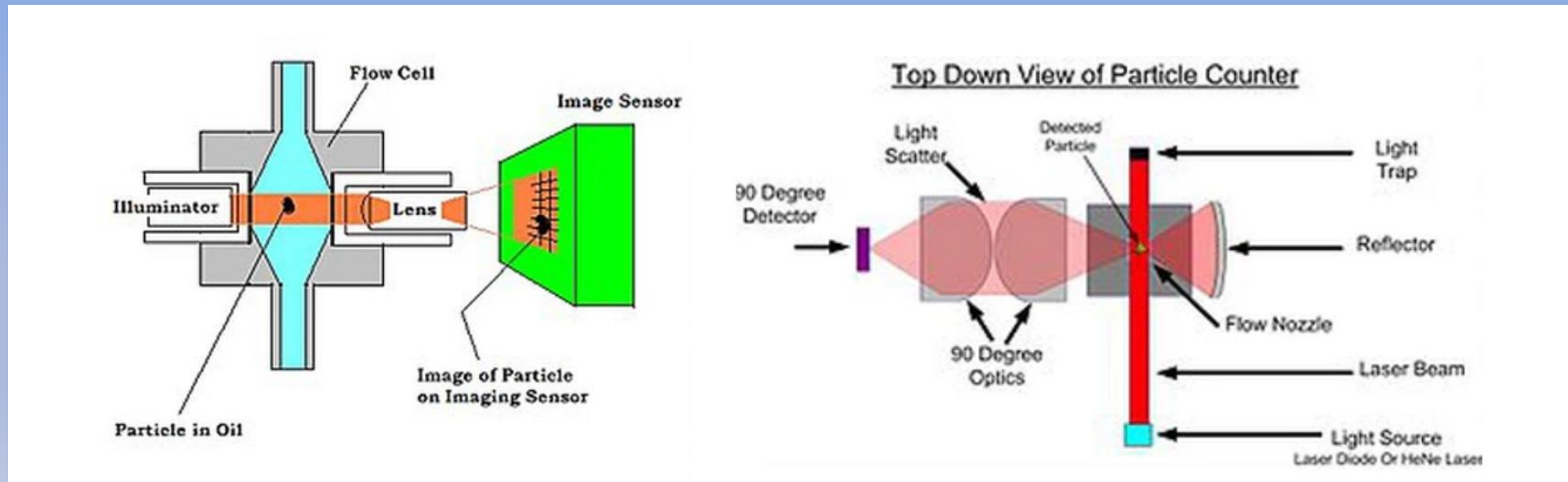




# PARTICLE COUNTER

The method used to measure the cloudiness of the water – the amount and the size of particles.

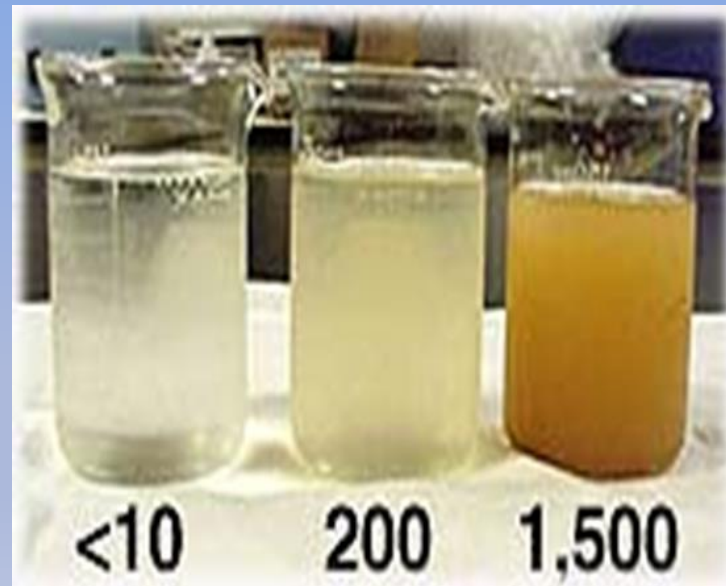
The dirtier the water, the greater the possibility of microbiological contamination.



# TURBIDITY AND SWTR

Must never be higher than 1.0 NTU

Samples for turbidity must be less than 0.3 NTU in at least 95 percent of samples in any month.



# POST TREATMENT CHEMICAL ADJUSTMENT

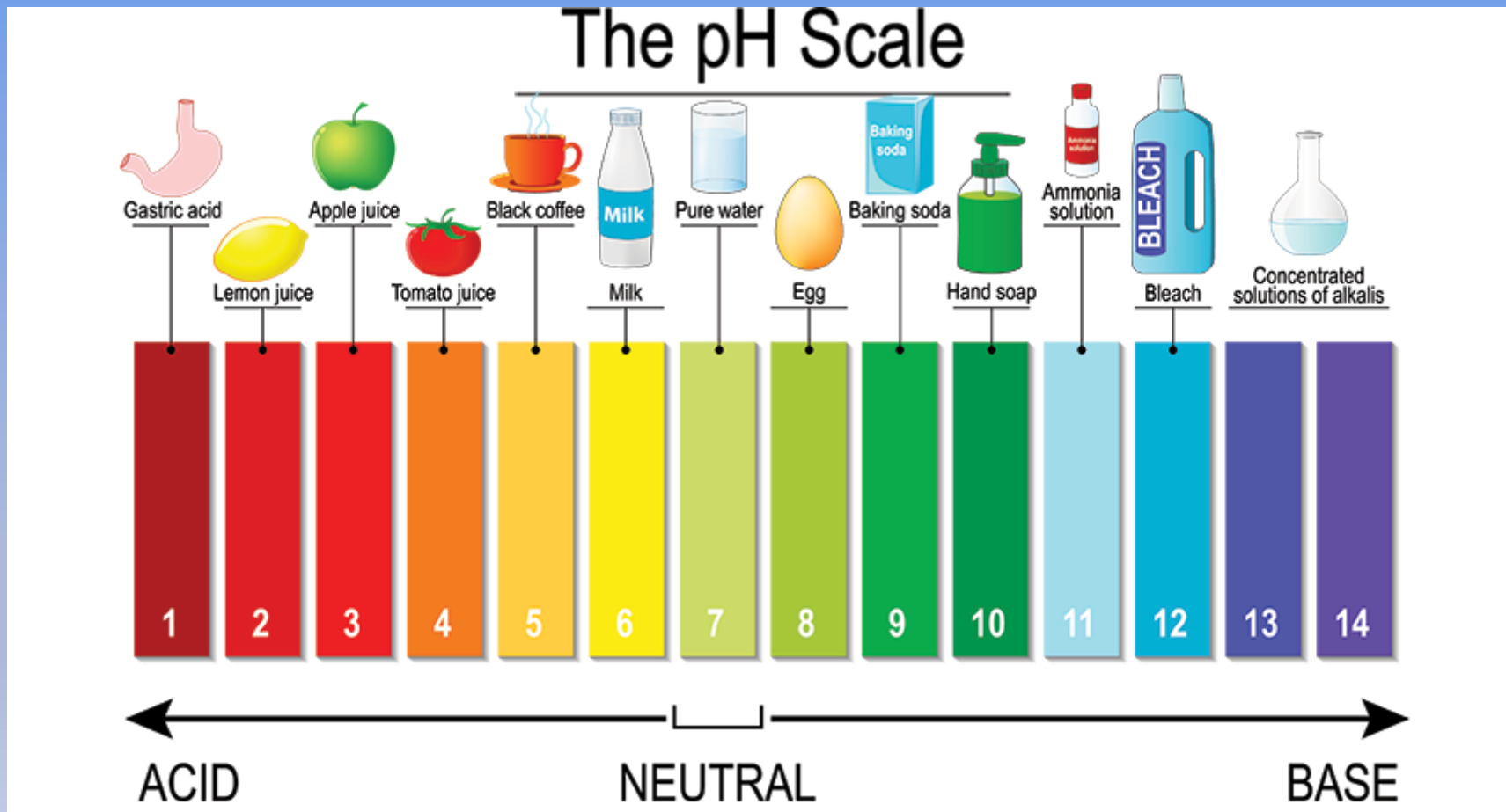
pH

Alkalinity

Fluoride

# PH

- pH: refers to the basic or acidic conditions of the water.



# ALKALINITY

A measurement of the water's capacity to neutralize an acid

Alkalinity is determined by titrating to an end point with a pH meter or the use of the methyl orange test using sulfuric acid

Affects the coagulation process

Insoluble calcium carbonate compounds cause build up of scale

Hardness expressed as mg/L in  $\text{CaCO}_3$  Calcium Carbonate, to be considered soft should be 0 to 50 mg/L

# FLUORIDE

Fluoride shall not exceed 4 mg/L

If fluoride levels exceed 2 mg/L, the water system must notify the public.

Water system must notify the public in their first set of water bills after the violation

Must provide specific health effects language

# OVER FEEDING FLUORIDE

## Can Mottle Teeth



*Normal*



*Questionable*



*Very mild*



*Mild*



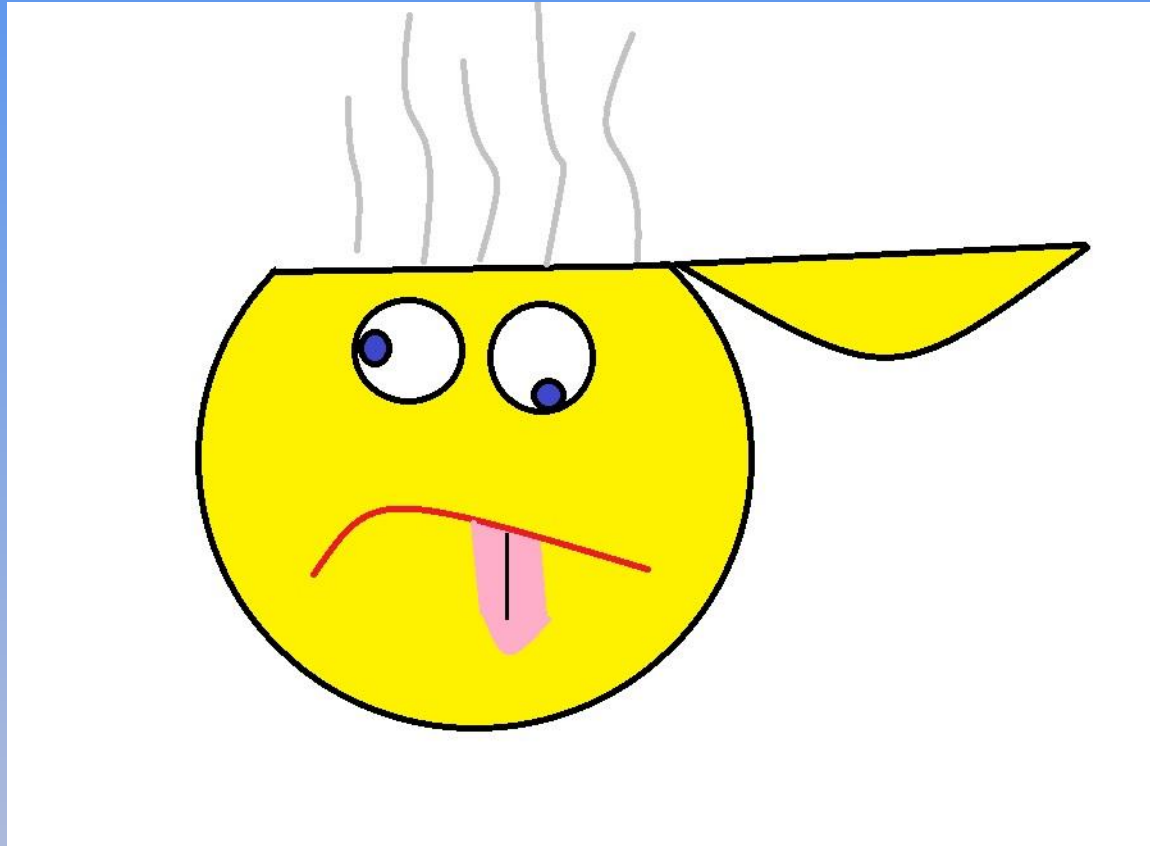
*Moderate*



*Severe*

Source: Fluoridation Forum Report 2002 (Page 126)

THE END



***MATH TIME***



# Velocity

What is the velocity, in feet per second, of water traveling through a 36-inch pipe when your flow is 6.5 MGD?

$$\text{Velocity, ft/sec} = \frac{\text{Flow Rate, ft}^3/\text{sec}}{\text{Area, ft}^2}$$

$$\text{Velocity, ft/sec} = \frac{\text{Distance, ft}}{\text{Time, sec}}$$

# Velocity

What is the velocity, in feet per second, of water traveling through a 36-inch pipe when your flow is 6.5 MGD?

## Known

Flow Rate = 6.5 MGD = 10.1 ft<sup>3</sup>/sec  
Pipe Diameter = 36" or 3 ft

## Unknown

Velocity in fps?

<del>6.5 MG</del>	<del>1,000,000 gal</del>	1 ft <sup>3</sup>	<del>1 day</del>	<del>1 min</del>	<u>6,500,000 ft<sup>3</sup></u>
<del>1 day</del>	<del>1 MG</del>	<del>7.48 gal</del>	<del>1440 min</del>	60 sec	646,272 sec

# Velocity

What is the velocity, in feet per second, of water traveling through a 36-inch pipe when your flow is 6.5 MGD?

## Known

Flow Rate = 6.5 MGD = 10.1 ft<sup>3</sup>/sec

Pipe Diameter = 36" or 3 ft

Pipe area? 7.1 ft<sup>2</sup>

## Unknown

Velocity in fps?

$$(\text{dia, ft})(\text{dia, ft})(.785) = \text{Area, ft}^2$$

$$(3 \text{ ft})(3 \text{ ft})(.785) = 7.1 \text{ ft}^2$$

# Velocity

What is the velocity, in feet per second, of water traveling through a 36-inch pipe when your flow is 6.5 MGD?

$$\text{Velocity, ft/sec} = \frac{\text{Flow Rate, ft}^3/\text{sec}}{\text{Area, ft}^2}$$

$$\text{Velocity, ft/sec} = \frac{10.1 \cancel{\text{ft}}/\cancel{\text{sec}}}{7.1 \cancel{\text{ft}^2}} = 1.42 \text{ fps}$$

# Flow

Water is moving through a 24 inch pipe at 5 feet per second.  
What is the flow rate in gallons per minute?

## Known

Pipe Diameter = 24 in or 2 ft

Velocity = 5 fps

## Unknown

Flow Rate in gpm?

$$\text{Flow Rate, ft}^3/\text{sec} = (\text{Area, ft}^2)(\text{Velocity, ft/sec})$$

# Flow

Water is moving through a 24 inch pipe at 5 feet per second.  
What is the flow rate in gallons per minute?

## Known

Pipe Diameter = 24 in or 2 ft

Velocity = 5 fps

Area of Pipe, ft<sup>2</sup>? = 3.14 ft<sup>2</sup>

## Unknown

Flow Rate in gpm?

$$(\text{dia, ft})(\text{dia, ft})(.785) = \text{Area, ft}^2$$

$$(2 \text{ ft})(2 \text{ ft})(.785) = 3.14 \text{ ft}^2$$

# Flow

Water is moving through a 24 inch pipe at 5 feet per second.  
What is the flow rate in gallons per minute?

## Known

Pipe Diameter = 24 in or 2 ft

Velocity = 5 fps

Area of Pipe,  $\text{ft}^2 = 3.14 \text{ ft}^2$

## Unknown

Flow Rate in gpm?

Flow Rate,  $\text{ft}^3/\text{sec} = (\text{Area, ft}^2)(\text{Velocity, ft/sec})$

Flow Rate,  $\text{ft}^3/\text{sec} = (3.14 \text{ ft}^2)(5 \text{ ft/sec}) = 15.7 \text{ ft}^3/\text{sec}$

$$\frac{15.7 \cancel{\text{ft}^3}}{1 \cancel{\text{sec}}} \times \frac{7.48 \text{ gal}}{1 \cancel{\text{ft}^3}} \times \frac{60 \cancel{\text{sec}}}{1 \text{ min}} = 7046 \text{ gpm}$$

# Detention Time

What is the detention time in hours through a 52 ft. diameter clarifier that is 8 ft high when the flow is 1.0 MGD?

## Known

Diameter 52 ft  
Height 8 ft  
Flow 1.0 MGD

## Unknown

Detention Time Hours?

$$\text{Detention Time} = \frac{\text{Volume}}{\text{Flow}}$$



# Detention Time

What is the detention time in hours through a 52 ft. diameter clarifier that is 8 ft. high when the flow is 1.0 MGD?

## Known

Diameter 52 ft

Depth 8 ft

Flow 1 MGD

Clarifier Volume? = .127 MG

## Unknown

Detention Time Hours?

$$\text{Volume} = (\text{dia, ft})(\text{dia, ft})(.785)(\text{depth, ft})(7.48\text{gal}/\text{ft}^3)$$

$$\text{Volume} = (52\text{ft})(52\text{ft})(.785)(8\text{ft})(7.48\text{gal}/\text{ft}^3)$$

$$= 127,019 \text{ gal or } .127 \text{ MG}$$

# Detention Time

What is the detention time in hours through a 52 ft. diameter clarifier that is 8 ft. high when the flow is 1.0 MGD?

## Known

Diameter 52 ft

Depth 8 ft

Flow 1 MGD

Clarifier Volume .127 MG

## Unknown

Detention Time Hours?

$$\text{Detention Time} = \frac{\text{Volume}}{\text{Flow}}$$

$$\text{Detention Time} = \frac{.127 \text{ MG}}{1.0 \text{ MGD}} = .127 \text{ Days} \times \frac{24 \text{ Hours}}{1.0 \text{ Day}} = 3 \text{ Hours}$$

# Filter Loading Rate

If a treatment plant had two filters that measured 20 ft. in diameter and 6 ft. deep and the daily flow to this plant was 1.1 MGD, what is the filter loading rate in gpm per square foot?

## Known

Diameter 20 ft

Depth 6 ft

Flow 1.1 MGD

TWO FILTERS!!!

## Unknown

Filter Loading Rate gpm/ft<sup>2</sup>?

$$\text{Filter Loading Rate, gpm/ft}^2 = \frac{\text{Flow gpm}}{\text{Filter area (ft}^2\text{)}}$$

# Filter Loading Rate

If a treatment plant had two filters that measured 20 ft. in diameter and 6 ft. deep and the daily flow to this plant was 1.1 MGD, what is the filter loading rate in gpm per square foot?

## Known

Diameter 20ft

~~Depth 6ft~~

Flow 1.1 MGD

TWO FILTERS!!!!

Filter area (ft<sup>2</sup>) = 628 ft<sup>2</sup>

## Unknown

Filter Loading Rate gpm/ft<sup>2</sup>?

$$\text{Area} = (\text{dia, ft})(\text{dia, ft})(.785\text{ft})$$

$$\text{Area} = (20 \text{ ft})(20 \text{ ft})(.785) = 314 \text{ ft}^2$$

$$314 \text{ ft}^2 \times 2 = 628 \text{ ft}^2$$

# Filter Loading Rate

If a treatment plant had two filters that measured 20 ft. in diameter and 6 ft. deep and the daily flow to this plant was 1.1 MGD, what is the filter loading rate in gpm per square foot?

## Known

Diameter 20ft

Flow 1.1 MGD = 763.89gpm

TWO FILTERS!!!!

Filter area (ft<sup>2</sup>) = 628 ft<sup>2</sup>

## Unknown

Filter Loading Rate gpm/ft<sup>2</sup>?

$$\frac{1.1 \text{ MG} \cancel{\text{}}}{1 \text{ Day} \cancel{\text{}}} \times \frac{1,000,000 \text{ gal}}{1.0 \text{ MG} \cancel{\text{}}} \times \frac{1 \text{ Day} \cancel{\text{}}}{1440 \text{ min}} = 763.89 \text{ gpm}$$

# Filter Loading Rate

If a treatment plant had two filters that measured 20 ft. in diameter and 6 ft. deep and the daily flow to this plant was 1.1 MGD, what is the filter loading rate in gpm per square foot?

## Known

Diameter 20ft

Flow 1.1 MGD = 763.89 gpm

TWO FILTERS!!!

Filter area (ft<sup>2</sup>) = 628 ft<sup>2</sup>

## Unknown

Filter Loading Rate gpm/ft<sup>2</sup>?

$$\text{Filter Loading Rate, gpm/ft}^2 = \frac{763.89\text{gpm}}{628 \text{ ft}^2}$$

$$\text{Filter Loading Rate, gpm/ft}^2 = 1.22\text{gpm/ft}^2$$

# Feed Rate (Pounds Formula)

$$\text{Lbs/day} = \frac{(\text{Dose, mg/L}) (\text{Flow, MGD}) (8.34 \text{ lbs/gal})}{\text{Purity, expressed as a decimal}}$$

Chlorine % Purity

$\text{Cl}_2 = 100\%$  or 1.0

$\text{Ca}(\text{OCl})_2 = 65\%$  or 0.65

$\text{NaOCl} = 12.5\%$  or .125

# Feed Rate (Pounds Formula)

If the flow to your treatment plant is 5.0 MGD and you want to dose it at .60 mg/L of Cl<sub>2</sub>, how many pounds per day will you be using?

$$\text{Lbs/day} = \frac{(\text{Dose, mg/L}) (\text{Flow, MGD}) (8.34 \text{ lbs/gal})}{\text{Purity, expressed as a decimal}}$$

$$\text{Lbs/day} = \frac{(.60 \text{ mg/L}) (5.0 \text{ MGD}) (8.34 \text{ lbs/gal})}{1.0}$$

$$\text{Lbs/day} = 25.02$$



# Feed Rate (Pounds Formula)

If the flow to your treatment plant is 5.0 MGD and you want to dose it at .60 mg/L of Cl<sub>2</sub>, how many pounds per day will you be using?

$$\text{Cl}_2 \text{ 100\% Lbs/day} = 25.02 \text{ lbs}$$

$$\text{Ca(OCl)}_2 \text{ 65\% Lbs/day} = \frac{25.02}{.65} = 38.49 \text{ lbs}$$

$$\text{NaOCl 12.5\% Lbs/day} = \frac{25.02}{.125} = 200.16 \text{ lbs}$$

# Feed Rate (Pounds Formula)

Specific Gravity of NaOCl from SDS is 1.2 and the weight of pure water is 8.34 lbs/gallon so...

$$1.2 \times 8.34 \text{ lbs/gallon} = 10.2 \text{ lbs NaOCl solution/gallon}$$

$$\frac{200.16 \text{ lbs NaOCl}}{10.2 \text{ lbs NaOCl/gallon}} = 19.62 \text{ gallons}$$